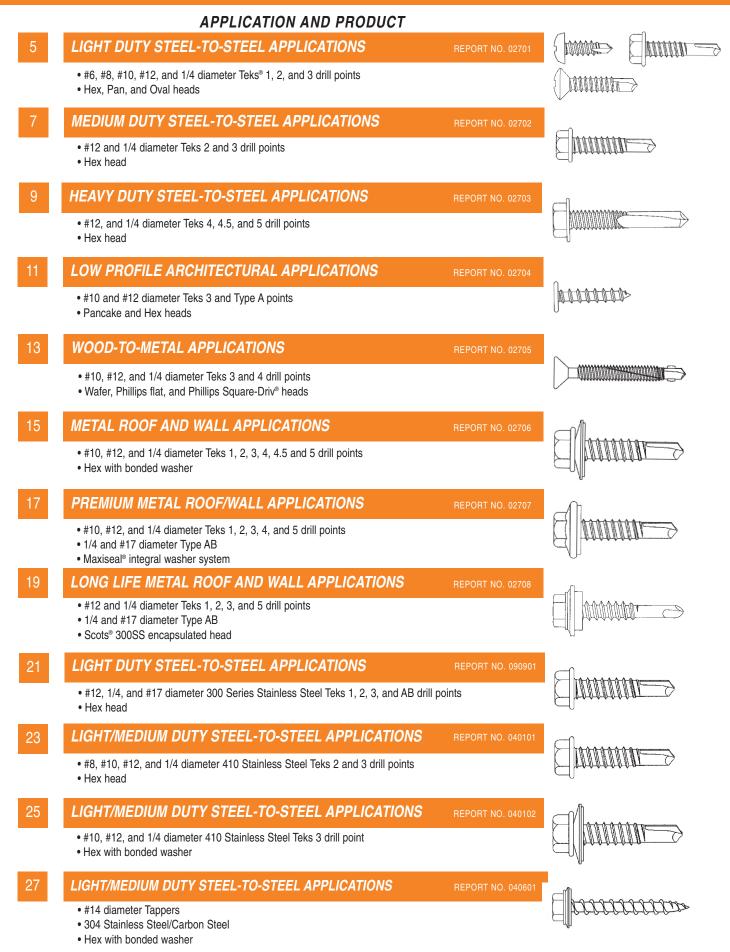




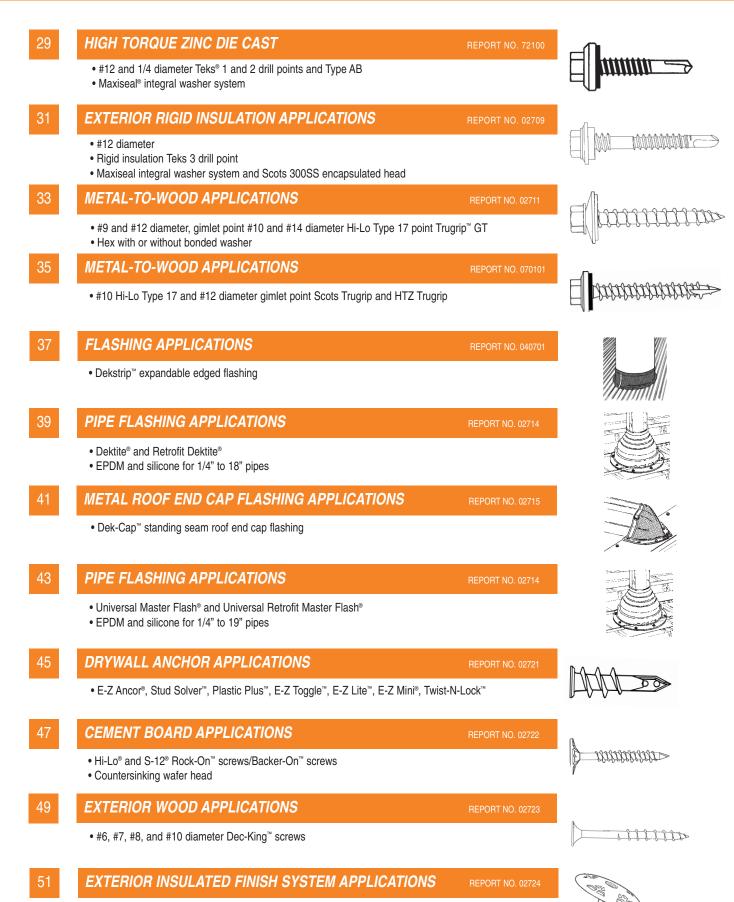
#### www.itwbuildex.com 800-BUILDEX



# SELECTOR GUIDE



# SELECTOR GUIDE



• Gridmate<sup>™</sup> EIFS mechanical fasteners

• Gridmate<sup>™</sup> PB EIFS mechanical fasteners

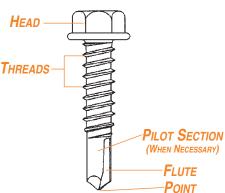
# **Teks<sup>®</sup> Fastener Features**

#### Head

Proper head style choice will ensure stability during driving, proper clamping and desired finished appearance.

#### THREAD FORM AND DIAMETER

The correct choice of thread form and diameter optimizes low installation torque with high pullout strength.



#### **PILOT SECTION**

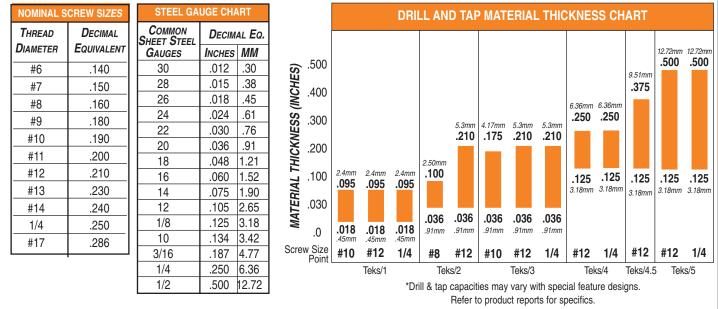
The unthreaded portion of the point assures that the drilling of the steel is completed before the threads begin tapping into the drilled hole.

#### POINT

The point is designed to efficiently remove material and precisely size the hole for the thread.

FINISH: Platings and coatings provide lubricity during drilling and tapping as well as corrosion resistance.

FASTENER DESCRIPTION AND BREAKDOWN EXAMPLE											
<b>10</b> Nominal Screw Size	-	<b>16</b> Threads Per Inch	X	<b>3/4"</b> Screw Length	HWH Head Style	<b>TEKS/3</b> Drill Point Type					



## **Driv-Tru** HWH SOCKET SYSTEM

Selector Guide	Part No.	Description	Applications
	1591910	Driv-Tru Socket	All 1/4" across flats HWH fasteners
	1513910	Driv-Tru Socket	All 5/16" across flats HWH fasteners
	1574910	Driv-Tru Socket	All 3/8" across flats HWH fasteners

#### Warranty Information

Proper fastener connection design takes into account where and how fasteners are used. Allowance for special characteristics in materials, differences in types of materials being joined, unique or unusual environmental service or installation conditions, and the safety factors required by anticipating normal or short term loading conditions must be considered. Due to possible differences in specifications, applications and interpretation of results, purchasers and specifiers must make their own evaluation of the products, to determine the suitability of these products for intended use. All warranties of Buildex products, expressed or implied, including the warranties of mechanability and fitness for particular purposes are specifically excluded except for the following: Buildex will repair or replace any product which, within twelve months afer sale by Buildex or its distributors, is found by Buildex to be defective in material or workmanship -- normal wear and tear expected. This is the sole warranty of Buildex and the sole remedy available to distributor or buyer. Buildex shall not be liable for any inuury, loss or damage, direct, indirect, incidental or consequential, arising out of the use of, or the inability to use, any Buildex product.

PRODUCT REPORT NO. 02701

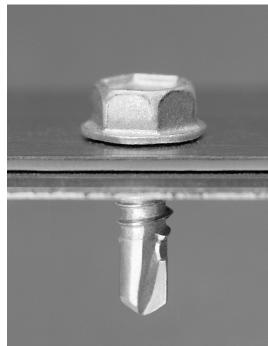


# **TEKS**<sup>®</sup> Self-Drilling Fasteners

Preferred most by electrical, decking, HVAC and metal building

#### contractors.





#### Applications

Applications	
Stitch roof deck and wall panel sidelaps.	A Brick ties to steel framing.
HVAC, electrical trim accessories to steel framing.	Track to stud and stud splicing.
Residential steel frame construction.	At channel to stud.
Product Features	••••••
Sharp convex drill point has precise cutting edges to improve drill performance with less effort.	Point to thread design maximizes pullout performance and minimizes backout.
Mon-walking point provides fast material engagement.	Four head styles available to handle various applications.
Unique point to thread design extrudes the metal preventing stripout.	Climaseal <sup>®</sup> finish provides excellent corrosion resistance and lower tapping torque.
Product Specifications         Diameter	Head StylesImage: Second structureImage: Second struct

**Approvals and Listings** 

Factory Mutual (J.I. 2 X 9A2 AM), ICC ER-3056, ICC ESR-1976

# TEKS<sup>®</sup> Self-Drilling Fasteners

#### Product Report No. 02701

Selector	Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachments	Box Qty	Applications	
Guide	1208200	6-20 x 3/8"	Pan	#2	.036100	.100	20,000	• HVAC, electrical trim accessories	
	1563200	6-20 x 3/8"	HWH	#2	.036100		20,000		
~2	1527200	6-20 x 1/2"	Pan	#2	.036100		20,000	to steel framing	
NO2	1210200	8-18 x 1/2"	Pan	#2	.036100	.205	10,000	Residential steel frame	
"Oz	1213200	8-18 x 3/4"	Pan	#2	.036100	.455	10,000	construction	
098	1218200	8-18 x 1"	Pan	#2	.036100	.705	8,000	Track to stud	
	1196200	8-18 x 1/2"	HWH	#2	.036100	.205	10,000	<ul> <li>Hat channel to stud</li> </ul>	
Sola.	1199200	8-18 x 5/8"	HWH	#2	.036100	.330	10,000	Stud splicing	
"On	1200200	8-18 x 3/4"	HWH	#2	.036100	.455	10,000		
"Una	1202200	8-18 x 1"	HWH	#2	.036100	.705	8,000		
	1204200	8-18 x 1-1/2"	HWH	#2	.036100	1.205	4,000		
	1107053	10-16 x 3/4"	HWH	#1	.018095	.220	5,000	Stitching roof deck, wall panel	
	1109053	12-14 x 3/4"	HWH	#1	.018095	.205	4,000		
	1399053	1/4-14 x 7/8"	HWH	#1	.018095	.380	5,000	sidelaps or duct work	
	1398000	10-16 x 1/2"	Pan	#3	.036175	.150	10,000		
	1541000	10-16 X 5/8"	Pan	#3	.036175	.200	5,000	<ul> <li>Clips, duct straps, brick ties or</li> </ul>	
"UDz	1224000	10-16 x 3/4"	Pan	#3	.036175	.325	5,000	accessories to steel framing	
- UD	1542000	10-16 x 3/4"	Oval	#3	.036175	.325	5,000	5	
Υd	1397000	10-16 x 1/2"	HWH	#3	.036175	.150	5,000		
	1127000	10-16 x 5/8"	HWH	#3	.036175	.200	5,000		
A.	1128000	10-16 x 3/4"	HWH	#3	.036175	.325	5,000		
	1129000	10-16 x 1"	HWH	#3	.036175	.575	5,000		
	1544000	10-16 x 1"	Oval	#3	.036175	.575	5,000		
	1545000	10-16 x 1"	Pan	#3	.036175	.575	5,000		
	1130000	10-16 x 1-1/4"	HWH	#3	.036175	.825	4,000		
	1546000	10-16 x 1-1/4"	Oval	#3	.036175	.825	5,000		
	1131000	10-16 x 1-1/2"	HWH	#3	.036175	1.075	3,000		
	1550000	10-24 x 3/4"	HWH	#3	.036175	.323	5,000		
* With serrations	1551000	10-24 x 1"	HWH	#3	.036175	.575	5.000		
	†1786200	10-24 x 5/8"	*HWH	#2	.036175	.200	5,000	Vibration resistance;	
under head.	+1707200	10-16 x 3/4"	*HWH	#3	.036175	.323	5,000		
† Electro-zinc finish.	†1821200	10-16 x 3/4"	*HWH	#3	.036175	.323	5,000	HVAC Applications.	

## Performance Data

	PULLOUT VALUES (average lbs. ultimate)													
Faste	ner				Steel	Gauge								
Dia.	Pt.	26	6 24 22 20 18 16 14 12											
#6	2	120	183	248	296	471	679	847	-					
#8	2	119	193	265	298	491	703	959	-					
	1	148	241	311	357	565	826	1111	1796					
#10-16	3	124	208	266	299	499	708	967	1474					
#12	1	159	261	338	390	649	908	1259	1949					
1/4	1	208	08 329 428 562 800 1151											
			CHE	T OTE										

SHEET STEEL GAUGES											
Gauge No.	12	14	16	18	20	22	24	26			
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"			

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

## Installation Guidelines

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 4 amps and have a RPM range of 0-2500.
  - Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

## **Buildex**

1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com

	FASTENER VALUES											
Fastener	Tensile	Shear	Torque									
(dia-tpi)	(lbs. min.)	(avg. lbs. ult.)	(min. in. lbs.)									
6-20	1285	750	25									
8-18	1545	1000	42									
10-16	1936	1400	61									
10-24	2702	1500	65									
12-14	2778	2000	92									
1/4-14	4060	2600	150									

	SHEAR VALUES (average lbs. ultimate)													
Fast	ener		5	Steel G	iauge (	lapped	d)							
Dia.	Pt.	26	24	22	20	18	16	14						
#6	2	278	466	526	758	845	-	-						
#8	2	294	496	560	740	1060	-	-						
#10	1	398	584	659	884	1374	-	-						
#10	3	-	455	526	728	1266	1540	1552						
#12	1	432	703	753	1018	1452	-	-						
1/4	1	511	849	885	1244	1764	_	-						

- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

PRODUCT REPORT NO. 02702



# **TEKS**<sup>®</sup> Self-Drilling Fasteners

The best point ever for speed and consistency ... optimum for medium duty steel-to-steel applications.





and	l minin	nizes	back	out.										
• • • •	••••	• • • • •	• • • • •		• • • •	• • • •	• • • • •	••••	••••	• • • •	• • • •	•••	• • •	•

Point to thread design maximizes pullout performance

## **Product Specifications**

Diameter	#12, 1/4
Thread Form	12-14
	1/4-14
Head Style	#12: 5/16" HWH
	1/4: 3/8" HWH
	1/4 Overhead Door Fasteners
	7/16" HWH with Serrations
Drill Point	Teks 2
	Teks 3
Finish	Climaseal

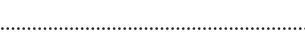
## Head Style



Hex Washer Head



Hex Washer Head with Serrations



Approvals and Listings

Factory Mutual (J.I. 2 X 9A2 AM), ICC ER-3056, ICC ESR-1976

# **TEKS**<sup>®</sup> Self-Drilling Fasteners

### Selector Guide

	Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
	1134000	12-14 x 3/4"	HWH	#3	.036210	.270	5,000	- Deef deels to steel froming
7	1136000	12-14 x 1"	HWH	#3	.036210	.520	4,000	<ul> <li>Roof deck to steel framing</li> </ul>
E.	1120000	12-14 x 1-1/4"	HWH	#2	.036210	.550	4,000	Wall panel to girt
D.	1123000	12-14 x 1-1/2"	HWH	#2	.036210	.800	2,500	Waii parior to girt
(D) a	1140000	12-14 x 2"	HWH	#3	.036210	1.450	2,000	Duct work to steel framing
UDa -	1553000	12-14 X 2-1/2"	HWH	#3	.036210	1.950	1,000	Ű
	1143000	12-14 x 3"	HWH	#3	.036210	2.450	1,000	Accessories to steel framing
Y	1146000	12-14 x 4"	HWH	#3	.036210	3.450	500	
$\langle \lambda \rangle$	1147000	1/4-14 x 3/4"	HWH	#3	.036210	.210	3,000	Clip to steel framing
	1149000	1/4-14 x 1"	HWH	#3	.036210	.400	2,500	• Detrofit froming
	1150000	1/4-14 x 1-1/4"	HWH	#3	.036210	.650	2,000	<ul> <li>Retrofit framing</li> </ul>
	1152000	1/4-14 x 1-1/2"	HWH	#3	.036210	.900	2,000	
	1155000	1/4-14 x 2"	HWH	#3	.036210	1.400	1,500	
	1554000	1/4-14 x 2-1/2"	HWH	#3	.036210	1.900	1,000	
~	1157000	1/4-14 x 3"	HWH	#3	.036210	2.400	1,000	
	1304000	1/4-14 x 4"	HWH	#3	.036210	3.400	500	
	1586000	1/4-14 x 3/4"	*HWH	#3	.036210	.250	3,000	Commercial overhead steel
ĨN .	1587000	1/4-14 x 1"	*HWH	#3	.036210	.500	2,500	doors, hinges & latches.
W								

\* 7/16" Across Flats HWH with serrations under head.

### **Performance Data**

	PULLOUT VALUES (average lbs. ultimate)												
Fast	ener		Steel Gauge										
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16			
12	2	156	243	283	375	605	848	1181	1856	3520			
	3	142	211	289	341	551	757	1063	1631	2998			
1/4	3	141	231	293	346	613	880	1145	1858	4550			

FASTENER VALUES								
Fastener         Tensile         Shear         Torque           (dia-tpi)         (lbs. min.)         (avg. lbs. ult.)         (min. in. lbs.)								
12-14	2778	2000	92					
1/4-14	4060	2600	150					

	SHEAR VALUES (average lbs. ultimate)										
Fastener Steel Gauge (lapped)											
Dia.	Pt.	26	26 24 22 20 18 16 14 12								
12	2	365	600	623	898	1370	1758	2138	2202		
12	3	-	769 1358 1620						1986		
1/4	3	-	-	-	930	1442	2100	2584	2650		

SHEET STEEL GAUGES								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

## Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

# **Buildex**

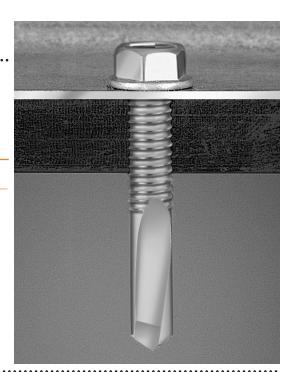
1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com

- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



# **TEKS**<sup>®</sup> Self-Drilling Fasteners

*First in performance!!* Over 40 years of consistent drilling. The original self-drillers for heavy duty applications.



## Applications

- Metal deck to structural steel or bar joist.
- Clips to structural steel or bar joist.
- Liner panels to structural steel or bar joist.

#### **Product Features**

- Unique double fluted point has precise cutting edges to improve drill performance in 1/4" thru 1/2" steel.
- Engineered for fast drilling and smooth tapping with less effort.
- Climaseal<sup>®</sup> finish provides excellent corrosion resistance and lower tapping torque.

## **Product Specifications**

Diameter	#12, 1/4
Thread Form	12-24, 1/4-28
Head Style	#12: 5/16" HWH
	1/4: 5/16" HWH
	1/4: 3/8" HWH
Drill Point	Teks 4
	Teks 4.5
	Teks 5
Finish	Climaseal



Factory Mutual (J.I. 2 X 9A2 AM), ICC ER-3056, ICC ESR-1976

- Acces
- Accessories to structural steel or bar joist.
  - Longer length fasteners can be used in retrofit clip and sheet applications.
  - Attachments up to 7.2" of material including 1/2" steel.
  - 1/4 Diameter has notched threads to reduce tapping torque.

## Head Style



Hex Washer Head

## TEKS<sup>®</sup> Self-Drilling Fasteners

## Selector Guide



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1088000	12-24 x 7/8"	HWH	#4	.125250	.325	5,000	Metal deck, clips, liner
1414000	12-24 x 1-1/4"	HWH	#4.5	.125375	.575	4,000	panels or accessories to
1006000	12-24 x 1-1/4"	HWH	#5	.125500	.375	4,000	structural steel or bar joist.
1070000	12-24 x 1-1/2"	HWH	#5	.125500	.625	2,500	,
1071000	12-24 x 1-1/2"	**HWH	#5	.125500	.625	2,500	Longer fasteners can be
1072000	12-24 x 2"	HWH	#5	.125500	1.125	2,000	used in retrofit clip and
1074000	1/4-28 x 3"	*HWH	#5	.125500	2.150	1,000	sheet applications.
1075000	1/4-28 x 4"	*HWH	#5	.125500	3.150	500	
1641000	1/4-28 x 5"	HWH	#5	.125500	4.150	250	
1431000	1/4-28 x 6"	HWH	#5	.125500	5.150	250	
1590000	1/4-28 x 8"	HWH	#5	.125500	7.150	150	

All available with bonded washer.

\* 5/16" Across Flats HWH \*\* 3/8" Across Flats HWH

### **Performance Data**

F	PULLOUT VALUES (average lbs. ultimate)									
Fast	ener		Steel Gauge							
Dia.	Pt.	16	16 14 12 3/16 1/4							
	4	-		-	1532	3485	3844			
12	4.5	-			1508	3865	4101			
	5	-			1527	3701	3999			
1/4	5	-		-	1507	3300	5059			
	FASTENER VALUES									
Faste (dia-t		Tensile (Ibs. mit	-		Shear g. Ibs. ult		rque in. Ibs.)			

3020

3020

3020

5577

SHEET STEEL GAUGES									
Gauge No.         12         14         16         18         20         22         24         26									
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"	

SHEAR VALUES (average lbs. ultimate)										
Fastener Steel Gauge (lapped)										
Dia.	Pt.	16	14	12	1/8	1/4				
	4	-	-	2048	2030	-				
12	4.5	-	-	2641	2887	2897				
	5	-	-	2650	2700	2762				
1/4	5	1597	2005	2350	2792	3310				

**Note:** Teks fasteners are not categorized as structural bolts. Proper design criteria and strengths must be used for satisfactory application. The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

## Installation Guidelines

12-24 T/4

12-24 T/4.5

12-24 T/5

1/4-28 T/5

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500. (Maximum 1800 RPM is recommended for Teks 5 fasteners)

2100

2100

2100

3310

100

100

100

234

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



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- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

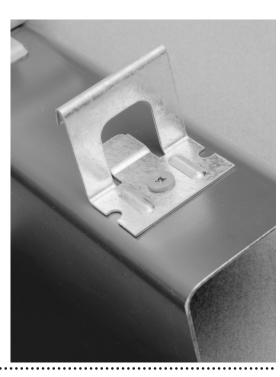


# TEKS®

## Low Profile Architectural Metal Roof Clip Fasteners & Rake Angle Shoulder Teks

Incorpora	ates th	ne ITW	exclusive	Phillips	Square-Driv®
_					

anti-cam-out system.



## Applications

Low profile architectural metal roof clips to steel purlin.

### **Product Features**

- #12 diameter utilizes the Phillips Square-Driv with interlocking components system.
   Keeps the driver securely mated to the fastener during installation.
  - Hands-free installation.
  - #10 Diameter uses the coated Phillips drive system providing improved driver bit to fastener stability and friction fit.

## **Product Specifications**

#### Low Profile

Diameter	#10, #12
Thread Form	10-16 (Teks 3), 10-12 (Type A)
	12-14 ( Teks 3), 12-11 (Type A)
Head Style	#10: #2 Phillips Pancake
	#12: #2 Phillips Square-Driv Pancake
Drill Point	Teks® 3 http://www.
	Type A
Finish	Climacoat (Type A)
	Gray Spex (Teks 3)

## **Head Styles**

#2 Phillips Square-Driv

#2 Phillips Pancake

### **Approvals and Listings**

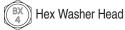
NOA 09-0928:07 - #10-12 x 1" - #10-12 x 1-1/2"

- Low profile architectural metal roof clips to wood supports.
- Sharp convex drill point has precise cutting edges to improve drill performance with less effort.

Low profile pancake head style ensures proper installation of metal roof panels.

#### Rake Angle

Diameter	.1/4
Thread Form	.1/4-14
Head Style	.HWH
Drill Point	.#3
Finish	.Climaseal



# **TEKS**<sup>®</sup>SELF-DRILLING FASTENERS

Selector Guide

Ŧ	Janna	Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
			10-16 x 1"	#2 Phillips Pancake	#3	.036175	.550	4,000	Low profile architectural
1000	/hannanna	1575553	12-14 x 1"	#2 PSD Pancake	#3	.036210	.550	4,000	metal roof clip to steel
6		1713053	*1/4-14 x 1-1/4'	'**HWH	#3	.036210	.617	2,500	purlin
Sul	REDEL	1588910	#2 PSD Bit					1	For #12 Diameter Fastener
(IS)		2128910	#2 Bit					1	
	ATTITUTE	11596553	10-12 x 1"	#2 Phillips Pancake	Туре А	.012048	.250	4,000	<ul> <li>Low profile architectural</li> </ul>
(ES)	Non.	1640553	10-12 x 1-1/2"	#2 Phillips Pancake	Туре А	.012048	.750	2,500	metal roof clip to wood
-803-	Junior	1597553	12-11 x 1"	#2 PSD Pancake	Type A	.012048	.250	4,000	supports

\* With depth of shoulder

\*\* 5/16" Across Flats HWH

### Performance Data

	PULLOUT VALUES (average lbs. ultimate)								
Fas	tener	ener Steel Gauge							
Dia.	Pt.	26	24	22	20	18	16	14	12
#10	3	109	180	218	278	427	583	873	1406
#12	3	139	194	250	369	450	598	915	1500
#10	ТуреА	192	280	360	460	568	-	-	-
#12	ТуреА	193	300	387	464	621	-	-	-
1/4	3	141	231	293	346	613	880	1145	1858

	FASTENER VALUES							
Fastener		Tensile	Shear	Torque				
(dia-tpi)	Point	(lbs. min.)	(avg. lbs. ult.)	(min. in. lbs.)				
10-16	3	1983	1400	78				
12-14	3	2652	2000	92				
10-12	Туре А	2581	1426	81				
12-11	Туре А	3634	1994	132				
1/4	3	4060	2600	150				

S	HEET	STEE	EL GA	UGES				
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

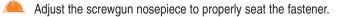
SHEAR VALUES (average lbs. ultimate)									
Fasten	er		Steel Gauge (lapped)						
Dia.	Pt.	20 gauge	18 gauge	16 gauge	14 gauge				
#10	3	727	1164	1366	1460				
#12	3	923	1279	1657	1933				
1/4	3	930	1442	2100	2584				

PULLOUT VALUES (average lbs. ultimate)										
Fast	ener		Wood Type & Thickness							
Dia.	Pt.	1/2" Plywood	5/8" Plywood	3/4" Plywood	Yellow Pine	3/4" OSB				
#10	Туре А	364	382	400	579	288				
#12	Туре А	377	395	427	675	326				

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

## **Installation Guidelines**

A standard screwgun with a depth-sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



The fastener is fully seated when the head is flush with the work surface.



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- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate a minimum of 3 pitches of thread beyond the metal structure.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

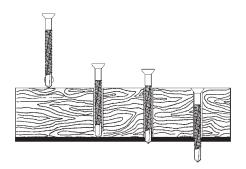
Teks<sup>®</sup>, Climacoat<sup>®</sup> and Spex<sup>™</sup> are trademarks of ITW Buildex and Illinois Tool Works, Inc. Phillips Square-Driv<sup>®</sup> is a registered trademark of the Phillips Screw Company.



# TEKS®

# Wood-to-Metal Fasteners

No pre-drilling, fast, efficient attachment of wood to steel.



## Applications

Plywood roof and floor sheet to steel frames.

#### **Product Features**

- Point has precise cutting edges to improve drill performance with less effort.
- Special winged fasteners ream a hole in wood preventing thread engagement during drilling.
- Wafer head design has a large bearing surface ideal for plywood.

#### **Product Specifications**

Diameter	#10, #12 and 1/4				
Thread Form	10-16				
	10-24				
	12-24				
	1/4-20				
Head Style	#10: #2 Phillips Flat; #2 Phillips				
	Wafer; #2 Phillips Square-Driv® Flat				
	#12: #3 Phillips Flat				
	1/4: #3 Phillips Flat				
Drill Point	Teks 3				
	Teks 4				
Finish	Gray Spex				



- Flat head design countersinks and seats flush in wood.
- Gray Spex<sup>™</sup> finish provides excellent corrosion resistance and lower tapping torque.
- Compatible with ACQ treated wood.

### **Head Styles**





Wafer Head

Phillips Flat Head

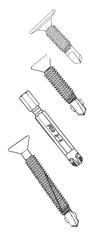


Phillips Square Driv®



## TEKS<sup>®</sup> Wood-To-Metal Self-Drilling Fasteners

## Selector Guide



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Wood Attachment Range	Box Qty	Applications
1565500	10-16 x 1"	Wafer	#3	.030175	1/4"-1/2"	2,500	<ul> <li>Plywood, mansard,</li> </ul>
1791000	10-16 x 1-13/16"	**PSD Flat	#3	.030175	1/4"-3/4"	2,500	fascia, roofing, flooring
1077000	10-24 x 3/4"	Wafer	#3	.036175	1/4"-3/8"	8,000	to steel framing
1079000	10-24 x 1"	Wafer	#3	.036175	1/4"-1/2"	5,000	
1547500	10-24 x 1-1/4"	PFH	#3	.036175	1/4"-3/4"	5,000	
1643100	10-24 x 1-1/4"	Wafer	#3	.036175	1/4"-3/4"	5,000	
1548500	10-24 x 1-1/2"	PFH	#3	.036175	1/4"-1"	3,000	
1644100	10-24 x 1-1/2"	Wafer	#3	.036175	1/4"-1"	3,000	
1082000	10-24 x 1-7/16"	*PFH	#3	.060175	1/4"-3/4"	3,000	
1588910	#2 PSD Bit					1	- Dhuwaad Ox I's baadara
1552500	12-24 x 1-5/8"	*PFH	#4	.125250	3/4"-1-1/8"	2,500	Plywood, 2 x 4's headers
1092000	12-24 x 2-1/4"	*PFH	#4	.125250	3/4"-1-3/8"	2,000	to steel framing
1094000	12-24 x 2-3/4"	*PFH	#4	.125250	3/4"-1-5/8"	1,500	• 0 x 4's to steel framing
1096000	1/4-20 x 3"	∗PFH	#4	.125250	3/4"-2"	1,000	• 2 x 4's to steel framing
* With wings	** With ribs under head						•

**Performance Data** 

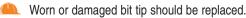
	PULLOUT VALUES (average lbs. ultimate)										
Fast	ener	r Steel Gauge									
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4
#10-16	3	-	208	266	299	499	708	967	1474	-	-
#10-24	3	-	-	-	334	495	702	900	1570	3865	4101
#12	4	-	-	-	-	-	-	-	1508	4297	-
1/4	4	-	-	-	-	-	-	-	1803	-	-

SHEET STEEL GAUGES								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

### Installation Guidelines

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
- Adjust the screwgun nosepiece to properly seat the fastener.



The fastener is fully seated when the head is flush with the work surface.



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	FASTENER VALUES							
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)					
10-16	1936	1400	61					
10-24	2702	1500	65					
12-24	3165	2200	150					
1/4-20	3860	2700	168					

SHEAR VALUES (average lbs. ultimate)								
Fastener Steel Gauge (lapped)						ed)		
Dia.	Pt.	20	20 18 16 14 12 1					
#10	3	728	1266	1540	1522	-	-	
#12	4	-	-	-	-	2048	2030	
1/4	4	-	-	-	-	2650	2820	

- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.
- All #10 diameter "Winged" parts must be driven into a minimum of 16 GA steel thickness.
- All 1/4 and #12 diameter "Winged" parts must be driven into a minimum of 1/8" steel in order to break the wings consistently.

Teks<sup>®</sup>, Climaseal<sup>®</sup> and Spex<sup>™</sup> are trademarks of ITW Buildex and Illinois Tool Works, Inc. Phillips Square Driv<sup>®</sup> is a registered trademark of the Phillips Screw Company.



# **TEKS**<sup>®</sup> Self-Drilling Fasteners With Bonded Washer

For weather-tight sealing of roof and wall applications.



Mall panels to girt



- Roof panels to purlin or bar joist

### **Product Features**

- Vulcanized bonding of washer eliminates separation of EPDM from the metal backing.
- Dual sealing bonded washer prevents leaks.
- Climaseal<sup>®</sup> finish provides excellent corrosion resistance and lower tapping torque.

## **Product Specifications**

Diameter	#10, #12 & 1/4
Thread Form	
	12-14
	12-24
	1/4-14
	1/4-28
Head Style	#10: 5/16" HWH
	#12: 5/16" HWH
	1/4 (stitch): 5/16" HWH
	1/4: 3/8" HWH
Washer Style	.Galvanized (G-90)
Drill Point	Teks 1
	Teks 2
	Teks 3
	Teks 4
	Teks 4.5
	Teks 5
Finishes	
	Available with P <sup>3</sup> powder paint

### Head Style

Mansard panel to structural

Point has precise cutting edges to improve drill

Point to thread design maximizes pullout performance and

performance with less effort.

minimizes backout.



Hex Washer Head with Bonded Washer

# Self-Drilling Fasteners with 9/16" Bonded Washer

## Product Report No. 02706



Selector Guide	Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachments	Box Qty	Applications
Guide	1005000 1308000	10-16 x 3/4" 10-16 x 1-1/2"	HWH HWH	#3 #3	.036175 .036175	.205 .955	3,000 2,500	Brick tie to steel framing
$\sim$	1009000 1011000	12-14 x 3/4" 12-14 x 1"	HWH HWH	#3 #3	.036210 .036210	.150 .400	3,000 3,000	Wall panel to girt
	1014000	12-14 x 1-1/4" 12-14 x 1-1/2"	HWH HWH	#2 #2	.036210 .036210	.430	2,500 2,000	Stitch roof and wall panels
and the second s	1016000	12-14 x 2"	HWH	#3	.036210	.680 1.330	1,500	Mansard panel to steel framing
	1333000 1332000	12-14 x 3" 12-14 x 4"	HWH HWH	#3 #3	.036210 .036210	2.330 3.330	1,000 500	Roof panel to purlin
$\langle \mathcal{A} \rangle$	1416000 1160000	1/4-14 x 7/8" 1/4-14 x 1"	HWH HWH	#1 #3	.018095 .036210	.260 .280	3,000 2,500	Retrofit panels to structural
	1019000 1020000	1/4-14 x 1-1/4" 1/4-14 x 1-1/2"	HWH HWH	#3 #3	.036210 .036210	.530 .780	2,000 1,500	
	1021000 1555000	1/4-14 x 2" 1/4-14 X 2-1/2"	HWH HWH	#3 #3	.036210 .036210	1.280 1.780	1,000 1,000	
	1022000	1/4-14 x 3"	HWH	#3	.036210	2.280	750	
Willin,	1429000 1010000	1/4-14 x 4" 12-24 x 7/8"	HWH HWH	#3 #4	.036210 .125250	3.280 .205	500 3,000	<ul> <li>Roof and wall panel to bar joist or structural.</li> </ul>
	1415000 1000000	12-24 x 1-1/4" 12-24 x 1-1/4"	HWH HWH	#4.5 #5	.125375 .125500	.455 .255	2,500 2,500	<ul> <li>Longer fasteners may be used in retrofit applications</li> </ul>
	1001000 1002000	12-24 x 1-1/2" 12-24 x 2"	HWH HWH	#5 #5	.125500 .125500	.505 1.005	2,000 1,500	
Ŵ	1003000 1004000	1/4-28 x 3" 1/4-28 x 4"	**HWH **HWH	#5 #5	.125500 .125500	2.030 3.030	1,000 500	
	1647000	1/4-28 x 5"	*HWH	#5	.125500	4.030	250	
	1432000 1619000 * 3/4" Bonded v	1/4-28 x 6" 1/4-28 x 8"	*HWH *HWH ross Flats HWH	#5 #5	.125500 .125500	5.030 7.030	250 150	

Performance Data

		P	ULLO	UT VA	LUES	(avera	ge Ibs.	ultimat	e)			
Fast	ener		Steel Gauge									
Dia.	Pt.	26	26 24 22 20 18 16 14 12 3/16									
10	3	124	208	266	299	499	708	967	1474	-	-	
12	2	156	243	283	375	605	848	1181	1856	3520	-	
12	3	142	211	289	341	551	757	1063	1631	2998	-	
	4	-	-	-	-	-	-	-	1532	3485	3844	
12	4.5	-	-	-	-	-	-	-	1508	3865	4104	
	5	-	-	-	-	-	-	-	1527	3701	3999	
	1	208	329	428	562	800	1151	-	-	-	-	
1/4	3	141	231	293	346	613	880	1145	1877	4550	-	
	5	-	-	-	-	-	607	918	1507	3300	5059	

	FASTENER VALUES											
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. Ibs.)									
10-16	1936	1400	61									
12-14	2778	2000	92									
12-24	3020	2100	100									
1/4-14	4060	2600	150									
1/4-28	5577	3310	234									

#### Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

#### dex Ы

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SHEET STEEL GAUGES											
Gauge No. 12 14 16 18 20 22 24 26											
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"			

			SHEA	R VAL	UES (a	iverage	lbs. ul	timate)			
Fast	ener				Stee	l Gaug	ge (lap	ped)			
Dia.	Pt.	26	26 24 22 20 18 16 14 12 1/8								
10	3	-	445	526	728	1266	1540	1552	-	-	-
12	2	365	600	623	898	1370	1758	2138	-	-	-
12	3	-	-	-	769	1358	1620	1970	1986	-	-
	4	-	-	-	-	-	-	-	2048	2030	-
12	4.5	-	-	-	-	-	-	-	2641	2887	-
	5	-	-	-	-	-	-	-	2650	2700	-
	1	511	849	885	1244	1764	-	-	-	-	-
1/4	3	-	-	-	930	1442	2100	2584	2650	-	-
	5	-	-	-	-	-	1597	2005	2350	2792	3310

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- Adjust the screwgun nosepiece to properly seat the fastener.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

•	Properly	Seated	Washers	
	Underdriven	Correctly Driven	Overdriven	

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**MAXISEAL**<sup>®</sup> Integral Washer System

Maxiseal ... The premium sealing system for Teks<sup>®</sup> self-drilling,

self-tapping fasteners.





### **Applications**

- Roof panel to purlin and wall panel to girt.
- Stitching roof, wall, fascia, eave panels or gutter straps.
- Roof and wall panel or accessories over blanket insulation to steel framing.

#### **Product Features**

- Controls the EPDM rubber washer for improved in place appearance and increased washer life.
- A Seals when driven at an angle.
  - Optimum pullover resistance.
- Hex washer head provides excellent driving stability.
- Point has precise cutting edges to improve drill performance with less effort.

#### **Product Specifications**

	113
Diameter	.#10, #12, 1/4 and #17
Thread Form	10-16
	12-14, 12-24
	1/4-14
	17-14
Head Style	#10: 5/16" HWH
-	#12: 5/16" HWH
	1/4: 5/16" HWH and 3/8" HWH
	#17: 5/16" HWH
Washer Style	9/16" O.D. Integral System
Drill Point.	Teks 1
Т	ēks 2
Т	ēks 3
Т	ēks 4
Т	ēks 5
Т	ype AB
<i>Finish</i>	Climaseal
A	vailable with P <sup>3</sup> powder paint

- #17 diameter replacement for stripped #12 and 1/4 diameter fasteners.
- Mon-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Drills and taps in the broadest range of applications.
- Climaseal<sup>®</sup> finish provides excellent corrosion resistance and lower tapping torque.

### Head Style



Maxiseal Head

## **MAXISEAL**<sup>®</sup> INTEGRAL WASHER SYSTEM Selector Guide



	Style	Drill Point	Drill & Tap Capacity	Max. Materia Attachment	Box Qty	Applications
10-16 x 3/4"	HWH	#3	.036175	.325	3,000	Roof and wall panel to steel framing
12-14 x 3/4"	HWH	#3	.036210	.260	3,000	Den el este inculation de stard formien
12-14 x 1"	HWH	#3	.036210	.490	2,500	Panel over insulation to steel framing
12-14 x 1-1/4"	HWH	#2	.036210	.560	2,500	
12-14 x 1-1/2"	HWH	#2	.036210	.790	2,000	
12-24 x 7/8"	HWH	#4	.018250	.295	3,000	Roof and wall panel to bar joist or structural
12-24 x 1-1/2"	HWH	#5	.125500	.500	2,000	·····
1/4-14 x 7/8"	HWH	#1	.018095	.320	3,000	Stitching roof, wall, fascia, or eave panels
1/4-14 x 3/4"	*HWH	#3	.036210	.200	2,500	Sheet or accessories with up to 6" blanket
1/4-14 x 1"	*HWH	#3	.036210	.310	2,500	insulation to steel framing
1/4-14 X 1-1/4"	**HWH	#3	.036210	.560	2,000	3
1/4-14 x 1-1/2"	*HWH	#3	.036210	.810	2,000	
1/4-14 X 1-3/4"	*HWH	#3	.036210	1.060	1,500	
1/4-14 x 3"	**HWH	#3	.036210	2.310	1,000	
17-14 x 1"	**HWH	AB	-	.685	2,500	Replacement screw for 12 and 1/4" diameter
	$\begin{array}{c} 12\text{-}14 \times 3/4" \\ 12\text{-}14 \times 1" \\ 12\text{-}14 \times 1-1/4" \\ 12\text{-}14 \times 1-1/2" \\ 12\text{-}24 \times 7/8" \\ 12\text{-}24 \times 7/8" \\ 12\text{-}24 \times 1-1/2" \\ 1/4\text{-}14 \times 3/4" \\ 1/4\text{-}14 \times 3/4" \\ 1/4\text{-}14 \times 1-1/4" \\ 1/4\text{-}14 \times 1-1/2" \\ 1/4\text{-}14 \times 1-3/4" \\ 1/4\text{-}14 \times 3" \\ \end{array}$	$12-14 \times 3/4"$ HWH $12-14 \times 1"$ HWH $12-14 \times 1-1/4"$ HWH $12-14 \times 1-1/4"$ HWH $12-14 \times 1-1/2"$ HWH $12-24 \times 7/8"$ HWH $12-24 \times 7/8"$ HWH $1/2-14 \times 7/8"$ HWH $1/4-14 \times 7/8"$ HWH $1/4-14 \times 3/4"$ *HWH $1/4-14 \times 1-1/2"$ *HWH $1/4-14 \times 1-1/2"$ *HWH $1/4-14 \times 1-1/2"$ *HWH $1/4-14 \times 1-3/4"$ *HWH $1/4-14 \times 3"$ *HWH $1/4-14 \times 13/4"$ *HWH $1/4-14 \times 10$ *HWH	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	12-14 x 3/4"       HWH       #3       .036210         12-14 x 1"       HWH       #3       .036210         12-14 x 1-1/4"       HWH       #2       .036210         12-14 x 1-1/4"       HWH       #2       .036210         12-14 x 1-1/2"       HWH       #2       .036210         12-14 x 1-1/2"       HWH       #2       .036210         12-24 x 7/8"       HWH       #2       .036210         12-24 x 1-1/2"       HWH       #4       .018250         12-24 x 1-1/2"       HWH       #3       .036210         1/4-14 x 3/4"       *HWH       #3       .036210         1/4-14 x 1-1/4"       *HWH       #3       .036210         1/4-14 x 1-1/4"       *HWH       #3       .036210         1/4-14 x 1-1/2"       *HWH       #3       .036210         1/4-14 x 1-3/4"       *HWH       #3       .036210         1/4-14 x 1-3/4"       *HWH       #3       .036210         1/4-14 x 3"       *HWH       #3       .036210         1/4-14 x 3"       *HWH       #3       .036210         1/4-14 x 1"       *HWH       AB       -	12-14 x 3/4"       HWH       #3       .036210       .260         12-14 x 1"       HWH       #3       .036210       .490         12-14 x 1"       HWH       #3       .036210       .560         12-14 x 1-1/4"       HWH       #2       .036210       .560         12-14 x 1-1/2"       HWH       #2       .036210       .790         12-24 x 7/8"       HWH       #4       .018250       .295         12-24 x 1-1/2"       HWH       #5       .125500       .500         1/4-14 x 7/8"       HWH       #1       .018095       .320         1/4-14 x 3/4"       *HWH       #3       .036210       .200         1/4-14 x 1-1/4"       *HWH       #3       .036210       .310         1/4-14 x 1-1/4"       *HWH       #3       .036210       .560         1/4-14 x 1-1/2"       *HWH       #3       .036210       .560         1/4-14 x 1-1/2"       *HWH       #3       .036210       .810         1/4-14 x 1-3/4"       *HWH       #3       .036210       2.310         1/4-14 x 3"       *HWH       #3       .036210       2.310         1/4-14 x 1"       *HWH       AB <td>12-14 x 3/4"       HWH       #3       .036210       .260       3,000         12-14 x 1"       HWH       #3       .036210       .490       2,500         12-14 x 1"       HWH       #3       .036210       .490       2,500         12-14 x 1-1/4"       HWH       #2       .036210       .560       2,500         12-14 x 1-1/2"       HWH       #2       .036210       .790       2,000         12-24 x 7/8"       HWH       #4       .018250       .295       3,000         12-24 x 7/8"       HWH       #4       .018250       .295       3,000         12-24 x 1-1/2"       HWH       #5       .125500       .500       2,000         1/4-14 x 7/8"       HWH       #1       .018095       .320       3,000         1/4-14 x 3/4"       *HWH       #3       .036210       .200       2,500         1/4-14 x 1''       *HWH       #3       .036210       .310       2,000         1/4-14 X 1-1/4"       *HWH       #3       .036210       .810       2,000         1/4-14 X 1-3/4"       *HWH       #3       .036210       .810       2,000         1/4-14 x 3"       *HWH       #3<!--</td--></td>	12-14 x 3/4"       HWH       #3       .036210       .260       3,000         12-14 x 1"       HWH       #3       .036210       .490       2,500         12-14 x 1"       HWH       #3       .036210       .490       2,500         12-14 x 1-1/4"       HWH       #2       .036210       .560       2,500         12-14 x 1-1/2"       HWH       #2       .036210       .790       2,000         12-24 x 7/8"       HWH       #4       .018250       .295       3,000         12-24 x 7/8"       HWH       #4       .018250       .295       3,000         12-24 x 1-1/2"       HWH       #5       .125500       .500       2,000         1/4-14 x 7/8"       HWH       #1       .018095       .320       3,000         1/4-14 x 3/4"       *HWH       #3       .036210       .200       2,500         1/4-14 x 1''       *HWH       #3       .036210       .310       2,000         1/4-14 X 1-1/4"       *HWH       #3       .036210       .810       2,000         1/4-14 X 1-3/4"       *HWH       #3       .036210       .810       2,000         1/4-14 x 3"       *HWH       #3 </td

J/8 ACIUSS FIAIS - 5/10 HWH

#### **Performance Data**

		PL	JLLO	JT VA	LUES	(avera	age Ibs	. ultima	ate)				
Fast	ener		Steel Gauge										
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4		
10	3	124	208	266	299	499	708	967	1474	-	-		
	2	156	243	283	375	605	848	1181	1856	3520	-		
12	3	142	211	289	341	551	757	1063	1631	2998	-		
12	4	-	-	-	-	-	697	986	1532	3485	3844		
	5	-	-	-	-	-	-	-	1527	3701	3999		
	1	208	329	428	562	800	1151	-	-	-	-		
1/4	3	141	231	293	346	613	880	1145	1877	4550	-		
	AB	235	365	496	597	702	926	1180	1716	3523	-		
17	AB	225	261	350	442	553	752	1122	-	-	-		

	FASTENE	R VALUES	
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. Ibs.)
10-16	1936	1400	61
12-14	2778	2000	92
12-24 T/4	3020	2100	100
12-24 T/5	2020	2100	100
1/4-14	4060	2600	150
17-14	5300	3200	180

#### Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks<sup>®</sup>. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build up as needed.

## <u> **Buildex**</u>

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SHEET STEEL GAUGES										
Gauge No. 12 14 16 18 20 22 24 26										
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"		

		SHE	AR VA	LUES	average	lbs. ulti	mate)			
Faste	ner			Steel	Gauge	e (lapp	ed)			
Dia.	Pt.	26	26 24 22 20 18 16 14							
10	3	-	445	526	728	1266	1540	1552	-	
	2	365	600	623	898	1370	1758	2138	-	
12	3	-	-	-	769	1358	1620	1970	1986	
	4	-	-	-	-	-	-	-	2048	
	5	-	-	-	-	-	-	-	2650	
	1	511	849	885	1244	1765	-	-		
1/4	3	-	-	-	930	1442	2100	2584	2650-	
	AB	422	482	669	889	1157	-	-	-	
17	AB	459	745	989	958	1415	-	-		

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

### **Properly Seated Washers**

_ <u></u>	m	m	
Underdriven	Correctly	Overdriven	

Teks®, ABOT™, Maxiseal® and Climaseal® are trademarks of ITW Buildex and Illinois Tool Works, Inc.

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Product Report No. 02708



# **SCOTS**<sup>®</sup> Long Life Teks<sup>®</sup> Fasteners

The Original Buildex Scots 300 Stainless Steel Encapsulated

#### Head will never rust .... EVER!!!





### Applications



- Panel over blanket insulation to steel frame.
- Roof curb to structural steel.
- Standing seam roof system endlaps.

## Product Features

- For improved appearance and extra life an integral design controls the EPDM rubber washer.
- Combines 300 series stainless steel exterior with the strength of carbon steel.
- 300 series stainless most preferred for galvalume long life panels.
- Maximum sealing and corrosion protection.

## **Product Specifications**

Diameter	
Thread Form	12-14
	12-24
	1/4-14
	17-14
Head Style	5/16" HWH (300 Series Stainless)
Washer Style	9/16" O.D. Integral
Drill Point	Teks 1
	Teks 2
	Teks 3
	Teks 5
	Type AB
Finish	
	Available with P <sup>3</sup> powder paint



- Stitch roof and wall sidelaps.
- #17 diameter replacement screw for #12 and 1/4 diameter fasteners.
- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Drills and taps in the broadest range of applications.

## Head Style



Scots Head

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## **SCOTS**<sup>®</sup> LONG LIFE FASTENERS Selector Guide



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1165253	12-14 x 1"	HWH	#3	.036210	.310	2,500	Panel over blanket insulation to steel frame.
1167253	12-14 x 1-1/4"	HWH	#2	.036210	.560	2,500	Roof curb to structural steel.
1168253	12-14 x 1-1/2"	HWH	#2	.036210	.790	2,000	
1163000	12-24 x 2"	HWH	#5	.125500	1.000	1,500	
1387253	1/4-14 x 7/8"	HWH	#1	.018095	.320	2,500	
1175153	1/4-14 x 1-1/8"	HWH	#1	.018095	.395	2,500	Standing seam roof system endlaps.
1616000	1/4-14 x 1-1/4"	HWH	#3	.036210	.630	2,000	• Stitch roof and wall sidelaps. SSR endlaps.
1178253	1/4-14 x 3/4"	HWH	AB	.012048	.435	2,500	Replacement screw for #12 and 1/4
1180225	17-14 x 1"	HWH	AB	-	.686	1,500	diameter fasteners.

## Performance Data

	PULLOUT VALUES (average lbs. ultimate)												
Fastener					:	Steel	Gauge	•					
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4		
12	2	156	243	283	375	605	848	1181	1856	3520	-		
12	5	-	-	-	-	-	-	-	1527	3701	3999		
1/4	5	-	-	-	-	-	-	-	1507	3300	5059		
4/4	1	208	329	428	562	800	1151	-	-	-	-		
1/4	AB	235	365	496	597	702	926	1180	1690	3446	4212		
17	AB	225	261	350	442	553	752	1122	1716	3523	4250		

FASTENER VALUES										
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg_lbs_ult)	Torque (min. in. lbs.)							
12-14	2778	2000	92							
12-24	3188	2100	100							
1/4-14	4060	2600	150							
1/4-28	5577	3310	234							
17-14	5300	3200	180							

### **Installation Guidelines**

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks<sup>®</sup>. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
- Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



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SHEET STEEL GAUGES										
Gauge No. 12 14 16 18 20 22 24 26								26		
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"		

	SHEAR VALUES (average lbs. ultimate)												
Fastener Steel Gauge (lapped)													
Dia.	Pt.	26											
12	2	365	600	623	898	1370	1758	2138	2202	-	-		
12	5	-	-	-	-	-	-	-	2700	2720	2762		
1/4	5	-	-	-	-	-	1597	2005	2350	2792	3310		
1/4	1	511	849	885	1244	1764	-	-	-	-	-		
	AB	422	482	669	889	1157	-	-	-	-	-		
17	AB	459	745	989	958	1415	-	-	-	-	-		

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

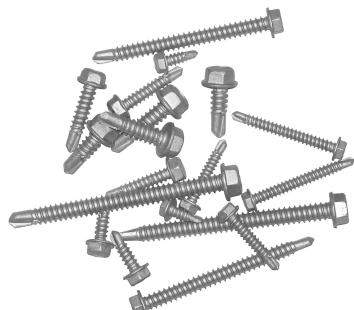
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



Scots®, Teks®, ABOT™, and Climaseal® are trademarks of ITW Buildex and Illinois Tool Works, Inc.



#### extra corrosion protection



## Applications

- Clips to structural steel or bar joist.
- Duct work to steel framing.
- Liner panels to structural steel or bar joist.
- Brick ties to steel framing.

## **Product Features**

- Engineered for fast drilling and smooth tapping with less effort.
- 410 Stainless Steel for added corrosion protection.

### **Product Specifications**

Diameter	#8, #10, #12, and 1/4"
	8-18
	10-16
	12-14
	1/4-14
Head Style	#8: 5/16" HWH, #10: 5/16" HWH,
	#12: 5/16" HWH, and 1/4": 3/8" HWH
Drill Point	Teks 2, Teks 3
Finish	Silver Climashield

- Accessories to structural steel or bar joist.
- HVAC, electrical accessories to steel framing.
- Longer length fasteners can be used in retrofit clip and sheet applications.
- Silver Climashield<sup>®</sup> finish for added protection compared to standard 410 Stainless Steel products.
- Point to thread design maximizes pullout performance and minimizes backout.





## **410 SS TEKS**<sup>®</sup> Self-Drilling Fastener Selector Guide



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
1897000 1830000 1831000 1834000 1835000 1837000 1842000 1843000	8-18 x 1/2" 10-16 x 3/4" 10-16 x 1" 12-14 x 3/4" 12-14 x 1" 12-14 x 1-1/2" 1/4-14 x 3/4" 1/4-14 x 1"	HWH HWH HWH HWH HWH HWH HWH	#2 #3 #3 #3 #3 #3 #3 #3 #3	.036100 .036175 .036175 .036210 .036210 .036210 .036210 .036210	0.205 0.325 0.575 0.270 0.520 0.980 0.150 0.400	10,000 5,000 5,000 2,500 2,500 2,500 2,500 2,500	<ul> <li>Metal deck, clips, lines or accessories to struc- tural steel or bar joist</li> <li>Longer fasteners can be used in retrofit clip and sheet applications</li> </ul>

### Performance Data

	PULLOUT VALUES (average lbs. ultimate)											
Fast	ener		Steel Gauge									
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16		
8	2	119	193	265	298	491	703	959	-	-		
10	3	124	208	266	299	499	708	967	1474	-		
12	3	131	196	258	312	452	692	1063	1631	2998		
1/4	3	141	231	293	346	613	880	1145	1858	4550		

FASTENER VALUES										
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)							
8-18	1545	1000	42							
10-16	1936	1400	61							
12-14	2778	2000	92							
1/4-14	4060	2600	150							

### Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



- Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

	SHEAR VALUES (average lbs. ultimate)											
Fast	ener			Steel	Gaug	ge (lap	pped)					
Dia.	Pt.	26	26 24 22 20 18 16 14 12									
8	2	294	496	560	740	1060	-	-	-			
10	3	-	455	526	728	1266	1540	1552	-			
12	3	-	-	-	769	1358	1620	1970	1986			
1/4	3	-	-	-	930	1442	2100	2584	2650			

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



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Point has precise cutting edges to improve drill performance with less effort.

Head Style



Hex Washer Head with Bonded Washer

## Product Specifications

Diameter	#10, #12, and 1/4
Thread Form	10-16
	12-14
	1/4-14
Head Style	#10: 5/16" HWH, #12: 5/16" HWH, and
	1/4": 3/8" HWH
Drill Point	Teks 3
Washer Style	9/16" O.D. Bonded
	(8-18 Stainless Steel)
Finish	Silver Climashield®

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protection.

# 410 SS TEKS<sup>®</sup> SELF DRILLING FASTENER WITH BONDED WASHER

## Selector Guide

	Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Max. Material Attachment	Box Qty	Applications
	1850000	10-16 x 3/4"	HWH	#3	.036175	0.205	4,500	<ul> <li>Brick tie to steel framing</li> </ul>
120	1848000	10-16 x 1-1/2"	HWH	#3	.036175	0.955	2,500	• Managed and the sheat for street
Lie de la la la la la la	1853000	12-14 x 1"	HWH	#3	.036210	0.400	2,500	<ul> <li>Mansard panel to steel framing</li> </ul>
	1851000	12-14 x 1-1/4"	HWH	#3	.036210	0.620	2,500	<ul> <li>Roof panel to purlin</li> </ul>
	1854000	12-14 x 1-1/2"	HWH	#3	.036210	0.850	2,000	
	1860000	12-14 x 2"	HWH	#3	.036210	1.330	1,500	<ul> <li>Wall panel to girt</li> </ul>
	1857000	1/4-14 x 1"	HWH	#3	.036210	0.280	2,500	<ul> <li>Stitch roof and wall panels</li> </ul>
	1861000	1/4-14 x 1-1/4"	HWH	#3	.036210	0.530	2,000	• Suich roof and wall pariels
	1862000	1/4-14 x 1-1/2"	HWH	#3	.036210	0.780	1,500	<ul> <li>Retrofit panels to structural</li> </ul>
	1892000	1/4-14 x 3"	HWH	#3	.036210	2.280	500	,

## Performance Data

PULLOUT VALUES (average lbs. ultimate)										
Fast	ener	Steel Gauge								
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16
8	2	119	193	265	298	491	703	959	-	-
10	3	124	208	266	299	499	708	967	1474	-
12	3	131	196	258	312	452	692	1063	1631	2998
1/4	3	141	231	293	346	613	880	1145	1858	4550

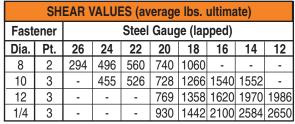
FASTENER VALUES								
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)					
8-18	1545	1000	42					
10-16	1936	1400	61					
12-14	2778	2000	92					
1/4-14	4060	2600	150					

### **Installation Guidelines**

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

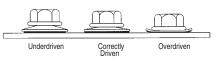
New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

## **Properly Seated Washers**





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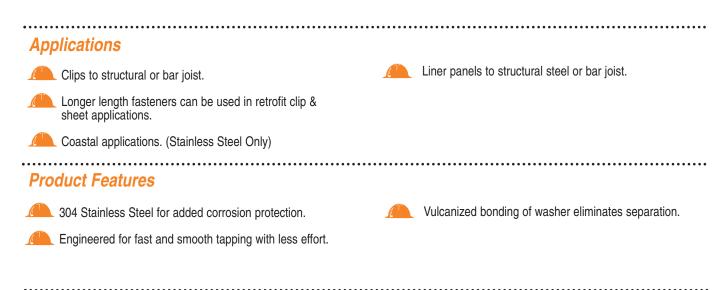


# *304 SS & CARBON STEEL TAPPERS*

Self tapping fasteners for applications requiring extra

corrosion protection.





## **Product Specifications**

Material	304 Stainless Steel or Carbon Steel
Diameter	#14
Thread Form	.14-10
Head Style	3/8" AF HWH
Point	Туре А
Finish	Electro Zinc

## Head Style



Hex Head with Bonded Washer

# 304 SS & CARBON TAPPERS



Elect	on Steel tro Zinc Number	304 Series Electro Zinc Part Number	Description	Carbon Steel Box Qty.	304 SS Box Qty.
1874	4200	1863000	14 x 3/4" HWH W/ BD Type A Tappers	2,500	2,500
187	5200	1864000	14 x 1" HWH W/ BD Type A Tappers	2,500	2,500
187	7200	1866000	14 x 1-1/2" HWH W/ BD Type A Tappers	2,000	2,000
1879	9200	-	14 x 2" HWH W/ BD Type A Tappers	1,500	-

## Performance Data

with Bonded		PULLOUT VALUES (average lbs ultimate)								
Wa	Isher	Gauge	26	24	22	20	18	16	14	
Fas	tener	Thickness	0.018	0.024	0.030	0.036	0.048	0.060	0.075	
14	Туре А	Drill Size	1/8"	5/32"	5/32"	3/16"	3/16"	#7	#7	
14	Туре А		191	252	336	371	545	694	884	

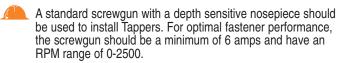
	Bonded		PULLOUT VALUES (average lbs ultimate)							
Washer		Gauge	26	24	22	20	18	16	14	
Fas	tener	Thickness	0.018	0.024	0.030	0.036	0.048	0.060	0.075	
14	Туре А	Drill Size	1/8"	5/32"	5/32"	3/16"	3/16"	#7	#7	
14	Туре А		595	827	1093	1341	1931	2229	2696	

	Bonded Isher		SHEAR VALUES (average lbs ultimate)						
Fas	tener	Gauge	26-14	24-14	22-14	20-14	18-14		
14	Pt	Drill Size	#7	#5	#2	#2	.234"		
14	Туре А		534	704	863	1245	2120		

304 SS FASTENER VALUES (average lbs ultimate)						
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Fastener (min. in. lbs.)			
14-10	2684	2148	127			

CARBON STEEL FASTENER VALUES (average lbs ultimate)					
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Fastener (min. in. lbs.)		
14-10	4060	2600	150		

#### Installation Guidelines



Adjust the screwgun nosepiece to properly seat the fastener.

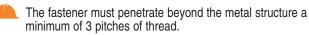


New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



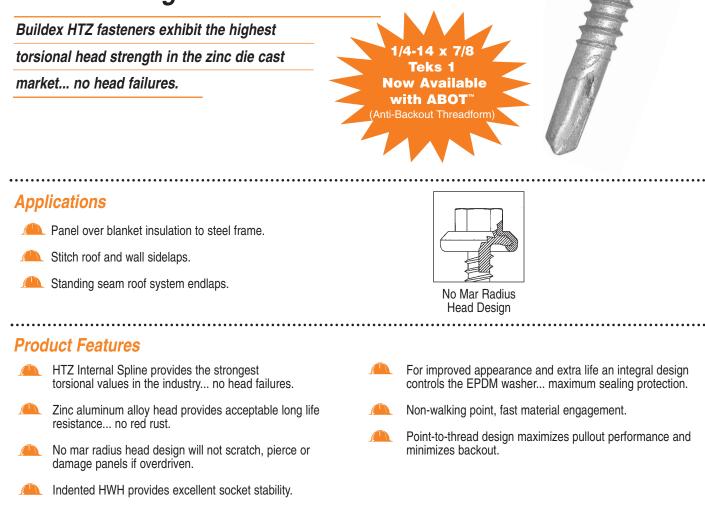
1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com The fastener is fully seated when the head is flush with the work surface.

Overdriving may result in torsional failure of the fastener or stripout of the substrate.



# **Buildex**

# HTZ<sup>™</sup> High Torque Zinc Die-Cast Long Life Metal Building Teks<sup>®</sup> Fasteners



## **Product Specifications**

Diameter	#12, 1/4
Thread Form	12-14, 1/4-14
Point Type	Teks 1, Teks 2, Type AB
Finish	Climaseal®
	Available with $P^3$ powder paint

## Head Style

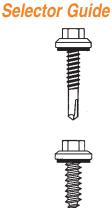


5/16 HWH Zinc-Aluminum Alloy with Integral Washer Design

## HTZ" High Torque Zinc Die Cast Long Life Teks' Fasteners

Part

Max. Material



Number	Description	Style	Point	Capacity	Attachment
1721053	1/4-14 x 7/8"	HTZ	#1	.024095	.320
1727053	12-14 x 1	HTZ	#2	.024095	.310
1725053	12-14 x 1-1/4"	HTZ	#2	.024095	.560
1729053	12-14 x 1-1/2"	HTZ	#2	.036210	.790
1757053	12-14 x 2"	HTZ	#2	.036210	1.40
1723053	1/4-14 x 1-1/4"	HTZ	#2	.036210	.630
1736054	1/4-14 x 1"	HTZ	AB	.012048	.685
1778053	1/4-14 x 1-1/2"	HTZ	AB	.012048	1.180

Head

Drill

**Drill & Tap** 

#### **Performance Data**

	PULLOUT VALUES (average lbs. ultimate)										
Fast	ener		Steel Gauge								
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16	1/4
12	2	156	243	283	375	605	848	1181	1856	3520	-
	1	208	329	428	562	800	1151	-	-	-	-
1/4	2	141	231	293	346	613	830	1145	1858	4550	-
	AB	235	365	496	597	702	926	1180	1690	3446	4212

SHEET STEEL GAUGES								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

Note: Teks fasteners are not categorized as structural bolts. Proper design criteria and strengths must be used for satisfactory application.

The values listed are ultimate averages acheived under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

### **Installation Guidelines**

A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.



- Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

	SHEAR VALUES (average lbs. ultimate)									
Fast	ener			ed)						
Dia.	Pt.	26	24	22	20	18	16	14	12	
12	2	365	600	623	898	1370	1758	2138	2202	
	1	511	849	885	1244	1764	-	-	-	
1/4	2	-	-	-	930	1442	2100	2584	2650	
	AB	422	482	669	889	1157	-	-	-	

FASTENER VALUES								
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg.lbs.ult.)	Torque (min.in.lbs.)					
12-14	2778	2000	92					
1/4-14	4060	2600	150					

- The fastener is fully seated when the head is flush with the work surface.
- A The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com HTZ<sup>\*\*</sup>, Teks<sup>®</sup> and Climaseal<sup>®</sup> are trademarks of ITW Buildex and Illinois Tool Works Inc.

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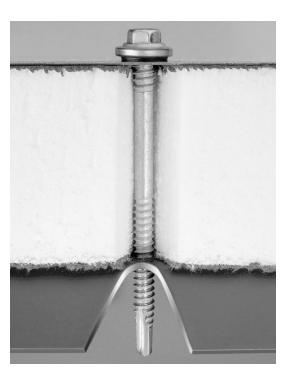


# **TEKS**<sup>®</sup>

# **Exterior Rigid Insulation Fasteners**

The original self-drilling fasteners designed specifically

#### for rigid insulation.



## Applications

Roof and wall panel over rigid insulation to steel framing.

......

#### **Product Features**

- Unique rider section stops panel jacking, point burnout and breakage.
- High thread under the head prevents panel stripout.
- Main place aesthetics.
- Available in Scots® and Maxiseal® headstyles.
- Maximum pullover performance.
- Excellent driving stability.
- Seals when driven at an angle.

## **Product Specifications**

Diameter	#12
Thread Form	12-14 with rider section
Head Style	5/16" HWH Maxiseal
	5/16" HWH Scots 300 Series
	Stainless
Washer Style	9/16" O.D. Integral System
Drill Point	Teks 3
Finish	Climaseal
	Available with P <sup>3</sup> powder paint

Roof panel over spacer block and insulation to eave purlin.

- Fastens the broadest range of insulation thickness.
- Point has precise cutting edges to improve drill performance with less effort.
- Non-walking point provides fast material engagement.
- Point to thread design maximizes pullout performance and minimizes backout.
- Climaseal<sup>®</sup> finish provides excellent corrosion resistance and lower tapping torque.

## Head Styles





Scots Head



## **TEKS<sup>®</sup> Exterior Rigid Insulation Fasteners**

Selector Guide

Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Insulation Range	Box Qty	Application
Maxisea	8						
1034000	12-14 x 1-7/8"	HWH	#3	.036210	3/4" to 1"	1,500	
1036000	12-14 x 2-3/8"	HWH	#3	.036210	1-1/8" to 1-1/2"	1,000	Roof and wall panel over rigid
1038000	12-14 x 3-1/4"	HWH	#3	.036210	1-5/8" to 2-3/8"	750	insulation to steel framing.
1040000	12-14 x 4"	HWH	#3	.036210	2-1/8" to 3"	500	
Scots®							
1169200	12-14 x 1-7/8"	HWH	#3	.036210	3/4" to 1"	1,500	Roof panel over spacer block
1170200	12-14 x 2-3/8"	HWH	#3	.036210	1-1/8" to 1-1/2"	1,000	and insulation to eave purlin.
1171200	12-14 x 3-1/4"	HWH	#3	.036210	1-5/8" to 2-3/8"	750	
1172200	12-14 x 4"	HWH	#3	.036210	2-1/8" to 3"	500	

## Performance Data

PULLOUT VALUES (average lbs. ultimate)										
Fast	ener	Steel Gauge								
Dia.	Pt.	26	24	22	20	18	16	14	12	3/16
12	3	142	211	289	341	551	757	1063	1631	2998

FASTENER VALUES								
Fastener (dia-tpi)	Tensile (Ibs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs. )					
12-14	2778	2000	90					

### **Installation Guidelines**

- A standard screwgun with a depth sensitive nosepiece should be used to install Teks. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
- Adjust the screwgun nosepiece to properly seat the fastener.
  - New magnetic sockets must be correctly set before use. Remove chip build-up as needed.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.

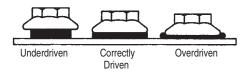
SHEET STEEL GAUGES								
Gauge No.	12	14	16	18	20	22	24	26
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"

	SHEAR VALUES (average lbs. ultimate)									
Fast	ener	Steel Gauge (lapped)								
Dia.	Pt.	26	24	22	20	18	16	14	12	
12	3	-	769 1358 1620 1970 1986							

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

## **Properly Seated Washers**





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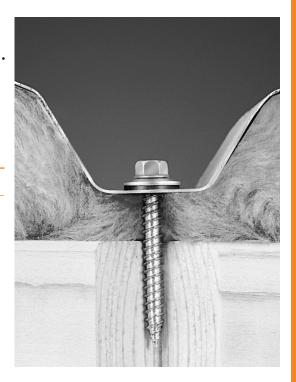
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# **TRUGRIP**<sup>™</sup> Metal-to-Wood Fasteners

The preferred fastener by the leading post frame builders and

#### manufacturers.



## Applications

- Metal roof and wall panel to wood structure.
- Metal panel over insulation to wood structure.

#### **Product Features**

- Non-walking sharp point for fast material engagement.
- EPDM bonded washer prevents leaks.
  - Vulcanized bonding of washer eliminates separation of EPDM from the metal backing.

- Stitch metal roof and wall panel.
- High hat HWH for driving stability.
- Clim

Climaseal<sup>®</sup> finish provides excellent corrosion resistance and lower tapping torque.

## **Product Specifications**

Material	Case hardened carbon steel
Diameter	#9, #10, #12, #14
Thread Form	9-15
	12-14
	10-16 Hi-Lo
	14-10
Head Style	1/4" HWH, 5/16" HWH
Washer Style	Galvanized (G-90)
Drill Point	#12, #9 Sharp
	#10 A.P.T. (Anti-Pigtail Technology)
	#14 Type 17
Finish	
	Available with $P^3$ powder paint

### Head Styles







Hex Washer Head with Bonded Washer

## TRUGRIP" METAL-TO-WOOD FASTENERS Selector Guide

Approximation All Brotherstein

Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Material Attachment Range	Box Qty	Applications
1271000 1272000 1273000 1275000 1276000 1558000	9-15 x 1" 9-15 x 1-1/2" 9-15 x 2" 9-15 x 2-1/2" 9-15 x 3" 14-10 x 1-1/2"	HWH HWH HWH HWH HWH 5/16" AF HWH	Sharp Sharp Sharp Sharp Sharp Type 17	.012048 .012048 .012048 .012048 .012048 .012048	0250 0750 .500-1.250 1.000-1.750 1.500-2.250 .445	7,000 4,000 3,000 1,500 1,500 <u>3,000</u>	<ul> <li>Metal wall panel to wood structure</li> <li>Metal panel over insulation to wood</li> </ul>
1277000 With 1/2" B	12-14 x 3/4" onded Washer	HWH	Sharp	.012048		4,000	Stitching of metal wall panel
1262053 1264053 1267053 1268053 1269053 1801053 1802053 1802053 1804053 1805053 1525053 1526053	9-15 x 1" 9-15 x 1-1/2" 9-15 x 2" 9-15 x 2-1/2" 9-15 x 3" 10-16 x 1" 10-16 x 1-1/2" 10-16 x 2" 10-16 x 2-1/2" 10-16 x 3" 14-10 x 1" 14-10 x 1-1/2"	HWH HWH HWH HWH HWH HWH HWH 5/16" AF HWH 5/16" AF HWH	Sharp Sharp Sharp Sharp A.P.T. A.P.T. A.P.T. A.P.T. A.P.T. Type 17 Type 17	.012048 .012048 .012048 .012048 .012048 .012048 .012048 .012048 .012048 .012048 .012048 .012048	0250 0750 .500-1.250 0250 1.500-2.250 0250 0750 .012048 1.000-1.750 1.500-2.250 0445 0750	4,000 2,500 2,000 1,500 2,500 2,500 2,500 1,500 1,000 2,500 2,000	<ul> <li>Metal roof and wall panel to wood</li> <li>Metal panel over insulation to wood</li> </ul>
1270053	12-14 x 3/4"	*HWH	Sharp	.012048		4,000	<ul> <li>Stitching of metal roof and wall panel</li> </ul>

## **Performance Data** for #10 Diameter

PULLOUT VALUES IN STEEL (average lbs. ultimate)							
Fastener	Steel Gauge						
Dia.	26	24	22	20	18		
9	171	252	329	401	634		
12	199	271	360	426	656		
10	151	238	291	359	478		

PULLOUT VALUES IN WOOD (average lbs. ultimate)							
Fastener	Embedment in 2" x 4"						
Dia.	1/2"	3/4"	1"	1-1/4"	1-1/2"		
9	198	328	571	728	872		
12	210	335	-	-	-		
10	256	710	753	1121	1358		

	FASTENER VALUES							
Fa	Fastener Tensile		Shear	Torque				
(d	lia-tpi)	(lbs. min.)	(avg. lbs. ult.)	(min. in. lbs.)		Γ		
	9-15	1800	1200	50		L		
1	2-14	2778	2000	92				
1	10-16	1927	1200	71				

PULLOVER VALUES (average lbs. ultimate)								
F	astener		Ste	el Gau	ige			
Dia.		26	24	22	20	18		
9	Unwashered	465	623	815	1049	1549		
9	Washered	515	674	875	1100	1627		
12	Unwashered	527	699	863	912	1185		
12	Washered	587	744	915	993	1246		
10	Washered	548	932	1122	1444	1894		

SHEET STEEL GAUGES					
Gauge No.	Decimal Equivalent				
18	.048"				
20	.036"				
22	.030"				
24	.024"				
26	.018"				
28	.015"				
30	.012"				

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

#### Installation Guidelines

A standard screwgun with a depth sensitive nosepiece should be used to install TruGrip™. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.

Adjust the screwgun nosepiece to properly seat the fastener.

New magnetic sockets must be correctly set before use. Remove chip build-up as needed.



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Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.

## Properly Seated Washers



TruGrip<sup>™</sup> and Climaseal<sup>®</sup> are trademarks of ITW Buildex and Illinois Tool Works, Inc.

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# **SCOTS TRUGRIP**<sup>™</sup> **HTZ TRUGRIP**<sup>™</sup> Long Life Post Frame Fasteners



## Applications

- Metal roof and wall panel to wood structure.
- Metal panel over insulation to wood structure.

### **Product Features**

- Integral washer head design seals even when driven at an angle.
- 300 series stainless head most preferred for galvalume long life panels.
- #10 Hi-Lo thread has 30% greater pullout than #9 in wood.

- Stitch metal roof and wall panel.
- Climaseal<sup>®</sup> long life finish resists corrosive elements in wood.
- A.P.T. point for fast cutting, easier tapping, and pigtail reducing.
- High-hat HWH for driving stability.

## **Product Specifications**

Material	Case hardened carbon steel				
Diameter	#10 and #12				
Thread Form	10-16 Hi-Lo and 12-14				
Head Style	1/4" Across Flats HWH				
	(300 Series Stainless)				
Washer Style	7/16" O.D. Integral Head with				
	EPDM Washer				
Drill Point	#10: A.P.T. (Anti-Pigtail Technology)				
	#12: Sharp				
Finish	Climaseal®				
	Available with P <sup>3</sup> powder paint				

## Head Style



Scots Head



HTZ Head

# **SCOTS<sup>®</sup> TRUGRIP<sup>™</sup>LONG LIFE POST FRAME FASTENERS**

**Selector Guide** 



Part Number	Description	Head Style	Drill Point	Drill & Tap Capacity	Material Attachment Range	Box Qty	Common Applications
1951053	10-16 x 1"	HWH	A.P.T.	.012048	0250	2,500	Metal roof and wall panel to
1953053	10-16 x 1-1/2"	HWH	A.P.T.	.012048	0750	2,500	wood structure
1955053	10-16 x 2"	HWH	A.P.T.	.012048	.500-1.250	1,000	Metal panel over insulation to
1957053	10-16 x 2-1/2"	HWH	A.P.T.	.012048	1.000-1.750	1,000	wood structure
1691053	12-14 x 3/4"	HWH	Sharp	.012048		4,000	Stitching of metal roof and wall panel
1937053	10-16 X 1-1/2"	HTZ	A.P.T.	.012048	0750	2,000	

## Performance Data

PULLOUT VALUES IN STEEL (average lbs. ultimate)							
Fastener	Steel Gauge						
Dia.	26	24	22	20	18		
10	151	238	291	359	478		
12	199	271	360	426	656		

FASTENER VALUES							
Fastener (dia-tpi)	Tensile (lbs. min.)	Shear (avg. lbs. ult.)	Torque (min. in. lbs.)				
10	1927	1200	71				
12	2778	2000	92				

PULLOVER VALUES (average lbs. ultimate)

24

932

744

26

548

587

Steel Gauge

22

1122

915

20

1444

993

18

1894

-

SHEET STEEL GAUGES				
Gauge No.	Decimal Equivalent			
18	.048"			
20	.036"			
22	.030"			
24	.024"			
26	.018"			
28	.015"			
30	.012"			

PULLOUT VALUES IN WOOD (average lbs. ultimate)							
Fastener	E	Embedment in 2" x 4" (SYP)					
Dia.	1/2"	3/4''	1"	1-1/4"	1-1/2"		
10	256	710	753	1121	1358		
12	210	335	-	-	-		

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

Fastener

Washered

Washered

Dia.

10

12

## Installation Guidelines

- A standard screwgun with a depth sensitive nosepiece should be used to install Scots TruGrip. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
- Adjust the screwgun nosepiece to properly seat the fastener.
- New magnetic sockets must be correctly set before use. Remove chip build-up as needed.

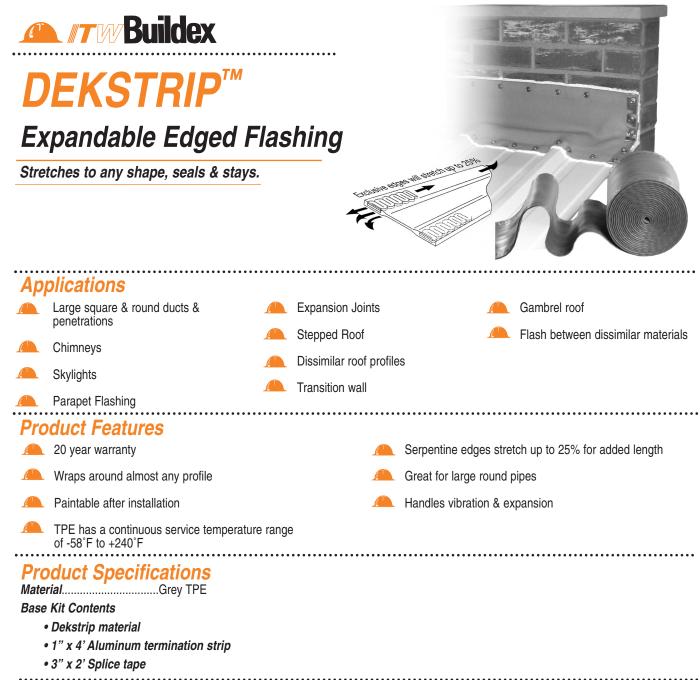
Overdriving may result in torsional failure of the fastener or stripout of the substrate.

The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.





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## Selector Guide

Base Kit Part Number	Description	Weight	Fasteners Needed (1-1/2" o.c.)
4157910	7" x 75'	26 lb.	1200
4155910	9" x 75'	31 lb.	1200
4156910	12" x 75'	38 lb.	1200
4171910	18" x 50'	30 lb.	800

### Accessories for Dekstrip

Part #	Description	Used On
1175153	1/4-14 x 1-1/8" Scots® T/1	Metal roof and wall
4172910	.040 x 1" x 4' Aluminum Termination Strip	Terminating/joining ends of Dekstrip
4040910	Sikaflex 201 Polyurethane Sealant	Sealing edges on all surfaces
4178910	3" x 2' Splice tape	

### PRODUCT REPORT NO. 040701

## **DEKSTRIP**<sup>™</sup> EXPANDABLE EDGE FLASHING Installation Guidelines

#### **Basic Installation**



1. Snap a chalk line to provide a guide for applying sealant.



2. Apply a continuous bead of sealant along chalk line.



 Position top edge of Dekstrip over seal bead and install Buildex fasteners at 1-1/2" maximum intervals on top edge. Repeat steps 1, 2, and 3 for the bottom edge.

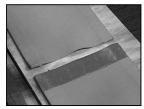


 Apply additional sealant to both fastened edges for maximum weather-tight sealing.

#### Splicing

#### **Materials Needed:**

- Leather Gloves
- Heat Gun
- 3" x 2' splice tape
- Shears or scissors



1. Apply splice tape to Dekstrip.



2. Position second Dekstrip over tape & press in place.



3. Apply heat and press firmly to seal edges.

#### **Detailed Instructions**

1. Cut splice tape (supplied in Dekstrip carton) to the width needed and remove clear film from one side of the tape. Lining up the edges, press the tape firmly onto the Dekstrip to remove air pockets.

2. Remove remaining film from tape. Apply second piece of Dekstrip over tape and press firmly.

3. Apply heat over spliced area for 1-2 minutes while applying firm pressure over entire spliced area to ensure adhesion.

4. Turn material over and repeat step 3.

#### Joining ends around round pipes



1. Cut splice tape to length, remove film from one side and apply to Dekstrip.



2. Remove film from top of splice tape.



Overlap top piece of Dekstrip and press onto tape.

3



 Fold termination strip in half, cut to width, and slide over spliced area.



 Fasten through top of termination strip, Dekstrip, and back of strip with Scots<sup>o</sup> fasteners or rivets.



Apply sealant to all seams.



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# DEKTITE<sup>®</sup> AND RETROFIT DEKTITE<sup>®</sup> Pipe Flashings

The original flexible pipe flashing system with a 20 year warranty.



### **Applications**

Plumbing, Heating, Air Conditioning, Electrical and Exhaust Vents.

### Product Features

- Made of long life, flexible, weatherproof gray EPDM rubber or red silicone.
- Flexible, corrosion resistant aluminum base conforms to any panel configuration.
- EPDM and silicone will not crack or break.
- Pipe diameter markings are clearly indicated for accurate fitting.
- Designed for 1/4" to 18" diameter pipes.

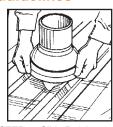
### **Product Specifications**

- - 3/4" to 10" Retrofit Dektite 1/4" to 18" - Silicone

### Dektite Installation Guidelines



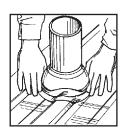
**STEP 1:** Cut Dektite at appropriate pipe diameter marking.



**STEP 2:** Slide Dektite flashing down over pipe.



*STEP 3:* Apply sealant on underside of flexible aluminum base.



One piece construction is easy to install.

Proven resistance to ozone and ultra-violet light.

Materials.....EPDM - Standard and Retrofit

complete flexibility.

-65°F to +250°F.

of -40°F to +350°F.

Pleated cone adjusts to any roof pitch and allows for

EPDM has a continuous service temperature range of

Silicone has a continuous service temperature range

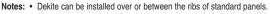
Silicone - High Temperature

**STEP 4:** Press Dektite base into contours of panel configuration.



**STEP 5:** Fasten Dektite to surface with Buildex Scots<sup>®</sup> self-drilling fasteners. Apply additional sealant around base if desired.

Product Report No. 02714



- DO NOT install over SSR or architectural panel seams.
- Generally no sealant is required where the Dektite collar provides a compression fit around the pipe. However, some metal
  pipes and flues include a seam which may require a local application of sealant at the point where the Dektite collar
  crosses the seam.

#### **DEKTITE<sup>®</sup> & RETROFIT DEKTITE<sup>®</sup> PIPE FLASHINGS** Product Report No. 02714 Selector Guide

Dektite Flashing Guide					
Part Number	Description	Pipe Outside Diameter	Dektite Base Diameter	Dektite Height	Box Quantity
4001910	Mini	1/4"-1-1/8"	3-1/2"	1-3/4"	20
4003910	1	1/4"-2"	4-3/4"	3"	10
4004910	2	1-3/4"-3-1/4"	6-1/4"	4"	10
4009910 4035910	3 #3 Silicone	1/4"-5"	7-3/4"	4"	10
4011910	4	3"-6"	9-1/4"	5"	10
4016910 4036910	5 #5 Silicone	4"-7"	10-3/4"	5"	5
4018910	6	5"-9"	12-1/2"	6"	5
4020910	7	6"-11"	14-1/2"	6"	5
4025910 4038910	8 #8 Silicone	7"-13"	16-1/2"	6"	5
4028910 4039910	9 #9 Silicone	10"-18"	25-3/8"	8"	2
Part Number		Descriptio	on	Box	Qty
1175153	1/4	4-14 x 1-1/8" Sc	ots Teks1	2,50	0

Chemseco Sealant





Standard Dektite

**Retrofit Dektite Selector Guide** 

Part Number	Dektite Size Number	Pipe Outside Diameter	Dektite Base Diameter	Dektite Height	Box Qty
4029910	801	3/4"-2-3/4"	6-3/10"	3-1/2"	10
4030910	802	2"-7-1/4"	10-3/4"	5-3/5"	5
4031910	803	3-1/4"-10"	14-1/2"	5-4/5"	5
	Diverter	Dektite S	Selector	Guide	
4000910	Diverte	r Dektite			1

Note: When used on roofs where pitch is steeper than 20 degrees, or when used on deep ribbed profile roof panel (1-1/2" deep corrugation or more), consider using next larger size Dektite that will accommmodate the same pipe diameter.

#### Performance Data

4040910

ASTM Method	Test Description	Specification	Test Results	ASTM Method	Test Description	Specification	Test Results
D412	Tensile Strength (min. psi rating)	1450 psi min.	1537 psi	D2137	Low Temperature Brittleness- 3 mins. at -40°F	Non-brittle	Passed
D412	Ultimate Elongation (%)	350 min.	535				 
D1171	Resistance to Ozone- min. rating	100 (no cracks)	Passed	D624	Tear Resistance Die C (min.) per inch of width min.	125 pounds per inch of width	130 pounds
D673	Heat Aging - 70 hrs. at 212°F • Change in Hardness (points)	± 15 max.	+8				
	Change in Tensile Strength (%)	± 30 max.	-4.7	U.L. 94	Flame Resistance	U.L. 94 H.B.	Passed
	Change in Elongation (%)	± 50 max.	-26				

24

### Retrofit Dektite Installation Guidelines



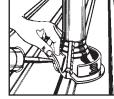
STEP 1: Begin cutting opposite of the mechanical locking joiner. Cut through the joiner with tin snips.



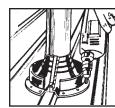
STEP 2: Wrap Retrofit Dektite around the pipe. Engage the top section of the joiner first, then proceed down until joiner is completely engaged.



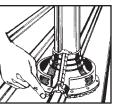
STEP 3: Crimp joiner tightly, starting at the top by squeezing joiner "fingers" with pliers.



STEP 4: Apply sealant to the underside of the ribbed Dektite to the panel with aluminum base. Press Retrofit Dektite against contours of the panel configuration.



STEP 5: Attach Retrofit SCOTS® self-drilling screws. Screws should be mechanical locking joiner spaced as necessary to avoid gaps between the base and the panel.



STEP 6: Apply additional sealant around the top of the Dektite, near the seam.

Recommended Sealant: Chemseco Sikaflex® sealant, part number 4040910.



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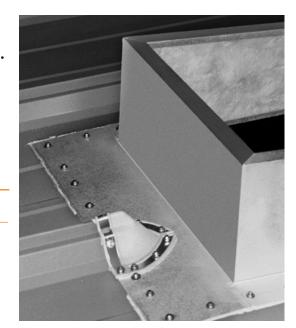
Scots® is a registered trademark of ITW Buildex and Illinois Tool Works, Inc. Dektite® and Retrofit Dektite® are registered trademarks of Deks Industries. Sikaflex® is a registered trademark of Chemseco Corporation.

PRODUCT REPORT NO. 02715

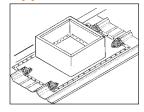


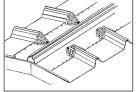
### **DEK-CAP**<sup>™</sup> Standing Seam Roof End Cap Flashing

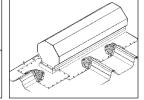
The only universal end cap flashing!!

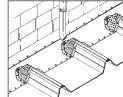


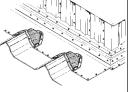
### **Applications**











### **Product Features**

- Universal design allows use on left and right handed seams.
- Flexible, corrosion resistant aluminum base conforms to the majority of standing seam roof panels.
- Pre-formed panel profile shape is designed to reduce installation time.
- Fastening locations are clearly indicated for accurate installation.
- Dual underside ridges provide maximum sealing protection.

- Thermal elastomer material provides excellent resistance to ozone, ultra-violet light and extreme temperatures.
- Thermal elastomer has a continuous temperature of -40°F to +250°F.
- Expansion notch provides added installation flexibility.
- Interior panel stop ensures correct installation position.

### **Product Specifications**

Material	Thermal Elastomer
Width	7-1/4"
Length	5-3/4"
Height	3-5/16"
Color	Gray

# **DEK-CAP**<sup>™</sup> STANDING SEAM ROOF END CAP FLASHING

### **Selector Guide**



Part Number	Description	Applications	Box Quantity
4146910	Dek-Cap	Metal Curbs, Skylights, Ridge Applications, Jobsite Retrofit	10

### Performance Data

ASTM Method	Test Description	Test Specification	Results
D412	Tensile Strength (min. psi rating)	1450 psi min.	1500 PSI
D412	Ultimate Elongation (%)	350 min.	450
D1171	Resistance to Ozone- min. rating	100 (no cracks)	Passed
D573	Heat Aging - 70 hrs. at +212°F •Change in Hardness (points) •Change in Tensile Strength (%) •Change in Elongation (%)	± 15 max. ± 30 max. ± 50 max.	+3 +2 -3

ASTM Method	Test Description	Test Specification	Results
D2137	Low Temperature Brittleness- 3 mins. at -40°F	Non-brittle	Passed
D624	Tear Resistance Die C (min.)	125 pounds per inch of width min.	Passed

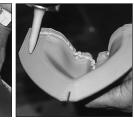
### **Installation Guidelines**



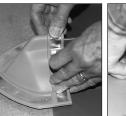
**STEP 1:** Bend top so that both sides are parallel to metal roof.



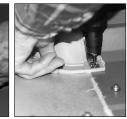
**STEP 2:** Press Dek-Cap edges into contours of panel configuration.



**STEP 3:** Remove and apply sealant on underside of flexible aluminum edging.



STEP 4: Slide Dek-Cap flashing over panel profile.



STEP 5: Follow indicated fastening pattern to attach Dek-Cap to surface with Buildex Scots<sup>a</sup> self-drilling fasteners.



STEP 6: Apply additional sealant around base if desired.

Recommended Sealant: Chemseco Sikaflex® sealant, part number 4040910.

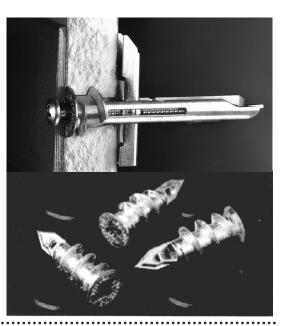


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# **E-Z Ancor**<sup>®</sup> Self-Drilling Drywall Anchors

The Original! Fast and easy self-drilling anchors. E-Z Zinc<sup>™</sup>, E-Z Stud Solver<sup>™</sup>, E-Z Mini<sup>™</sup>, E-Z Lite<sup>™</sup>, E-Z Plastic Plus<sup>™</sup>, Twist-N-Lock<sup>™</sup>, and E-Z Toggle<sup>™</sup>



#### Applications **Electrical Fixtures** Plaques and Awards Smoke Detectors **Closet Organizers** Thermostats Clocks **HVAC** Fixtures Coat Racks **Kitchen Accessories Plumbing Fixtures** Curtain Rods Doorbells Bathroom Accessories **Telecommunications Equipment** Signs Shelving and Supports **Bulletin Boards** Chalk Boards Mirrors Control Systems **Remote Control Boxes Picture Frames Decorative Wall Hangings** Office Material Holders Brackets **Product Features** No hole preparation necessary; pre-drills own Available in corrosion resistant, non-conductive small precise hole in gypsum wallboard. white nylon. Replaces plastic plugs and toggles. Can be easily backed-out. Deep thread design provides strong engagement Low profile head. in 3/8", 1/2" and 5/8" gypsum wallboard. Single point designs for clean cutting installation. Installs quickly and easily with a phillips screwdriver or square drive bit. Stud Solver - attachments through gypsum and wood! Works in double drywall applications, too! - #8 diameter 1-1/4" screws included Full range of anchors to cover all wall fastening applications. - Bulk packaging only **Product Specifications**

## **E-Z PRODUCTS** Self-Drilling Drywall Anchors

Selector Guide							
		Anchor Description	Anchor Material	Part Number	Quantity	Maximum Fixture Thickness	Accommodates Sheet Metal Screw Size
Light Duty	E-Z Lite"		White Nylon	5006902 5006900	10 – 100 ct boxes Bulk - 10,000 Anchors	3/4"	#6
Light	E-Z Mini"		Zinc	5033902 5033900	10 – 100 ct boxes Bulk - 3,000 Anchors	3/4"	#6, #7, or #8
	Stud Solver"		Zinc	5052900	Bulk Only - 1,500 Anchors & Screws	3/4"	Use only #8 with screw provided
Duty	E-Z Zinc"		Zinc	5000902 5000900	10 – 100 ct boxes Bulk - 1,500 Anchors	3/4"	#6, #7, or #8
Medium Duty	E-Z Plastic Plus"		White Nylon	5035902 5035900	10 – 100 ct boxes Bulk - 4,500 Anchors	3/4"	#6, #7, or #8
	Twist-N- Lock"		White Nylon	5061902 5061900	10 – 100 ct boxes Bulk - 4,500 Anchors	3/4"	Refer to sizes on back inside cover
Duty	ıgle"			5014901 5014900	50 ct – 50 #8 x 2-1/8" Pan SMS Bulk - 500 Anchors & Screws	4 (0)	
Heavy Duty	E-Z Toggle"		Zinc	5017901 5017900	50 ct – 50 #8 x 2-1/8" Large Washer Face SMS Bulk - 500 Anchors & Screws	1/2"	#8

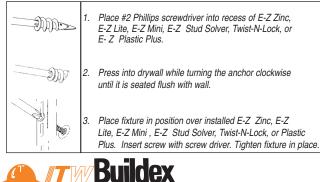
### Performance Data

These performance values are averages obtained under laboratory conditions. Note that these values will change depending on age, moisture content and surface treatment of the drywall (gypsum) material. Appropriate safety factors should be applied to these values for design purposes.

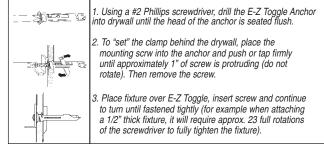
	HOLDING WEIGHT				
DRYWALL THICKNESS	3/8''	1/2"	5/8''		
Light Duty Plastic	25 lbs.	30 lbs.	40 lbs.		
Light Duty Zinc	30 lbs.	40 lbs.	50 lbs.		
Medium Duty	40 lbs.	50 lbs.	75 lbs.		
Twist-N-Lock	65 lbs.	75 lbs.	80 lbs.		
Heavy Duty	70 lbs.	85 lbs.	150 lbs.		

### Installation Guidelines

#### Light Duty & Medium Duty E-Z Ancors



### Heavy Duty E-Z Toggle



E-Z Ancor®, E-Z Stud Solver<sup>™</sup>, E-Z Lite<sup>™</sup>, E-Z Mini<sup>™</sup>, E-Z Plastic Plus<sup>™</sup>, Twist-N-Lock<sup>™</sup>, and E-Z Toggle<sup>™</sup> are trademarks of ITW Buildex and Illinois Tool Works, Inc.

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# **ROCK-ON**<sup>®</sup> **Cement Board Fasteners**

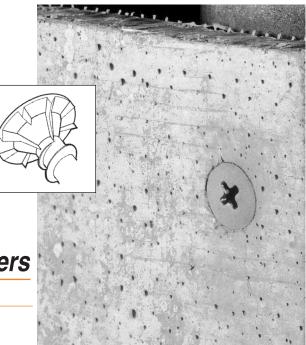
High performance rib design is still the best!!!

# BACKER-ON"

Fiber Cement Backerboard Fasteners

Recognized for use with HARDIEBACKER<sup>®</sup> cement

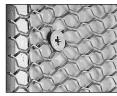
#### backerboard.



### Applications



Cement-type boards or any dense sheathings to steel or wood studs.



Wire lath to steel or wood studs.



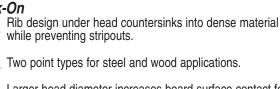
Plywood to steel or wood studs.



Hardie Fiber Cement Backerboard.

### **Product Features**

#### Rock-On



- Larger head diameter increases board surface contact for greater pullover resistance.
  - Rock-On is recommended for ACQ treated wood.

#### Backer-On

- Gimlet points starts easily no predrilling.
- Serrated thread design provides reduced installation torque and superior holding power.
- Rib design under head countersinks into dense material while preventing stripouts.
  - #2 square drive prevents bit from slipping.

### **Product Specifications**

Rock-On	
Diameter	#8; #9
Thread Form	8-18; 9-15 Hi-Lo®
Drill Point	#8 Type S-12 <sup>®</sup> ; #9 Type "S"
Head Style	Wafer Head with countersinking ribs
Finish	Climacoat <sup>®</sup>

### Backer-On

Diameter	#10
Thread Form	10-10 Serrated
Drill Point	Gimlet
Head Style	Wafer Head with countersinking ribs
Finish	Long life epoxy topcoat/zinc plating.

### **CEMENT BOARD FASTENERS**

### Selector Guide



Part Number	Length	Material Attachment Range	Box Qty	Applications
Hi-Lo <sup>®</sup> Rock-0	On			Cement Board to wood or
2151500*	9 x 1-1/4"	Up to 3/4" Material Thickness to Wood; 3/8" - 1" Material Thickness to Steel	5,000	light gauge steel 26-20 gauge
2153500*	9 x 1-5/8"	Up to 1-1/8" Material Thickness to Wood; 3/8" - 1-3/8" Material Thickness to Steel	4,000	Cement Board to Steel
2155500	9 x 2-1/4"	Up to 1-3/4" Material Thickness to Wood; 1" to 1-7/8" Material Thickness to Steel	2,000	Studs 20-12 Gauge
S-12° Rock-O	n			Backer Board
2156500* 2159500* 2139500	8 x 1-1/4" 8 x 1-5/8" 8 x 2-1/4"	3/8" to 3/4" Material Thickness 3/8" to 1-1/4" Material Thickness 1" to 1-7/8" Material Thickness	5,000 4,000 2,000	
Backer-On <sup>™</sup>				
2406000	10 x 1-1/4"	Up to 3/4" Material Thickness to Wood;	5,000	

\*Fully Threaded

### Performance Data

	PULLOUT VALUES IN STEEL (GAUGES)											
	26	24	22	20	18	16	14	12				
S-12	120	191	239	285	470	663	910	1424				
Hi-Lo	163	242	314	370	-	-	-	-				
Backer-On	271	371	457	615	-	-	-	-				

	WOOD (EMBEDMENT) #2 SPF 2 x 4									
	1/2" 3/4" 1" 1-1/4									
Hi-Lo	223	312	555	676						
Backer-On	-	436	780	-						

### **Installation Guidelines**

. . . . . . . . . . . . . . . .

- A standard screwgun with a depth sensitive nosepiece should be used to install cement board fasteners. For optimal fastener performance, the screwgun should be a minimum of 6 amps and have an RPM range of 0-2500.
  - Adjust the screwgun nosepiece to properly seat the fastener.
  - Worn or damaged bit tips should be replaced.

SHEET STEEL GAUGES									
Gauge No.	12	14	16	18	20	22	24	26	
Decimal Equivalent	.105"	.075"	.060"	.048"	.036"	.030"	.024"	.018"	

The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes.

. . . . . . . . . . . . . . . . . . .

- A The fastener is fully seated when the head is flush with the work surface.
- Overdriving may result in torsional failure of the fastener or stripout of the substrate.
- The fastener must penetrate beyond the metal structure a minimum of 3 pitches of thread.



1349 West Bryn Mawr Avenue Itasca, Illinois 60143 630-595-3500 Fax: 630-595-3549 www.itwbuildex.com Rock-On<sup>™</sup>, Backer-on<sup>™</sup>, Climacoat<sup>®</sup>, Hi-Lo<sup>®</sup> and S-12<sup>®</sup> are trademarks of ITW Buildex and Illinois Tool Works Inc. Hardiebacker<sup>®</sup> is a registered trademark owned by James Hardie Research Pty Limited.

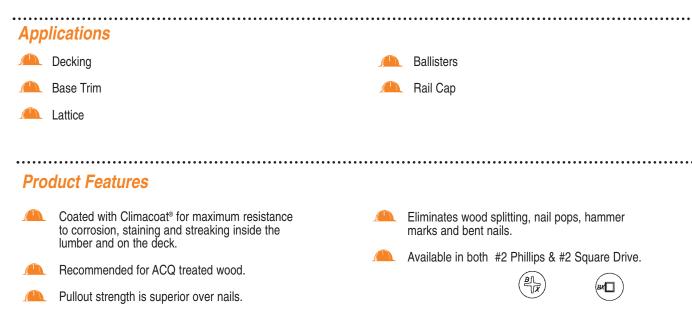


### **DEC-KING**<sup>®</sup> Exterior Wood Screws

Corrosion resistant fasteners for exterior wood

#### applications



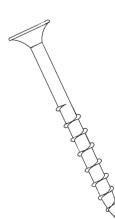


### **Product Specifications**

*Diameter*......#6, #7, #8, and #10 *Thread Form*......6-10, 7-9, 8-9, 10-8 *Head Style*......#2 Phillips, #2 Phillips Square Drive *Drill Point*......Gimlet *Finish*......Climacoat

### **DEC-KING** Exterior Wood Screws Selector Guide

### Product Report No. 02723



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Description	Part N #2 Square Drive		Applications
6 x1-1/4"		2176500	1" x 4" or 1" x 6" Base Trim; Lattice
6 x 1-5/8"	2178500	2136500	1" x 4" or 1' x 6" Base Trim; Ballisters; Lattice
7 x 2"	2179500	2138500	5/4" x 4" or 5/4" x 6" Radius Edged Decking; 1" x 4" or 1" x 6" Base Trim; Ballisters; Lattice
8 x 2-1/2"	2180500	2140500	5/4" x 4" or 5/4" x 6" Radius Edged Decking 2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim
8 x 3"	2181500	2141500	2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim
10 x 3-1/2"	2182500	2142500	2" x 4" or 2" x 6" Decking 2" x 6" or 2" x 8" Rail Cap or Base Trim

#### #2 Square Drive



*	
#2 Phillips	
BI	

### Performance Data

	PULLOUT VALUES (average pounds ultimate) Embedment 2" x 4" Stud Grade S.Y. Pine										
Description	1/2"	3/4"	1"	1-1/4''							
6 x 1-1/4"	182	329	422	_							
6 x 1-5/8"	182	329	422	620							
7 x 2"	189	318	440	630							
8 x 2-1/2"	186	290	502	630							
8 x 3"	186	290	502	645							
10 x 3-1/2"	241	386	522	721							

Note: The values listed are ultimate averages achieved under laboratory conditions. An appropriate safety factor should be applied in these values to achieve a design value.





### **GRID-MATE** Mechanical Fasteners

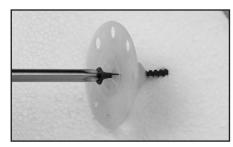
The original mechanical fastening system for Polymer Modified

(PM) and Modified PB EIFS.

# **GRID-MATE PB**<sup>TM</sup> Mechanical Fasteners

The ultimate fastening system for all Polymer Based (PB)

Barrier and Water Managed EIFS.



### **Applications**

#### Grid-Mate All Polymer Modified (PM) Systems.

- Modified Stucco Systems.
- Expanded lath over rigid insulation.
- Abric and wire mesh over rigid insulation.
- Attaching rigid insulation to wood, steel, masonry, or concrete.

### **Product Features**

### Grid-Mate

- Low profile design seats flush.
- "Keying Window" provides a strong bond with all coatings.
- Climacoat<sup>®</sup> and Climaseal<sup>®</sup> fasteners.
- Available with stem for time saving pre-spotting of the plate.

### **Product Specifications** Grid-Mate

Diameter	1-3/4" Plate	<del>)</del>
	1-3/4" Plate	e with stem
Material	White polyp	propylene
		V

Part No. 2115900 Part No. 2117900

# **Grid-Mate PB** Attaching expanded polystyrene insulation to all substrates for all Polymer Based (PB) Exterior Insulated Finish Systems (EIFS).

Attaching dense blanket or rigid insulation for parking garages, fireproofing, foundation walls, and soundproofing.

### Grid-Mate PB

- Closure fingers keep coating out of contact with fastener head - no sink marks or bleed throughs.
- 2" diameter resists and distributes wind loads for a secure system.
- Climacoat and Climaseal fasteners.

### Grid-Mate PB

*Diameter*.....2" Round *Material*.....White polypropylene



Product Report No. 060403

### **GRID-MATE**<sup>™</sup>and **GRIDMATE PB**<sup>™</sup>

### **Gridmate Washers**

Part Number	Description	Carton Quantity	Carton Weight
2115900	Grid-Mate	1000	4.5 lbs.
2117900	Grid-Mate with Stem	1000	5.0 lbs.



### Gridmate PB Washer

Part Numbe			Carton Juantity	Carton Weight
218990	00 Grid-Ma	ate PB Washer	1000	11 lbs.

### Fasteners

	Wood/Light Mo	etal			Steel Fram	ing		
For use with plywood, OSB, dimensional lumber				For use with steel framing from 20 gauge - 12 gauge.				
and light gauge metal (26 gauge - 20 gauge).					WW T			
Part		Carton	Carton	Part		Carton	Carton	
Number	Description	Qty.	Wgt.	Number	Description	Qty.	Wgt.	
2311500	7 x 1-5/8"	5000	23	2321500	6 x 1-5/8"	5000	25	
2312500	8 x 2"	3500	28	2318500	6 x 2"	3500	28	
2313500	8 x 2-1/2"	2500	21	2319500	8 x 2-5/8"	2500	26	
2314500	8 x 3"	2000	20	2320500	8 x 3"	2000	24	
2315500	8 x 4"	1000	12	2322500	10 x 4"	1000	21	
2316500	10 x 5"	500	23	2323500	10 x 5"	500	13	
2317500	10 x 6"	1000	27					

### Performance Data Pullout Values (Average lbs. ultimate)

	STEEL APPLICATIONS										
Sheet Steel Gauges											
Fastener	26	24	22	20	18	16	14	12			
Wood/Light Metal (Hi-Lo®)	129	178	244	277	-	-	-	-			
Steel (S-12®)	-	-	-	296	471	679	847	1225			

WOOD APPLICATIONS										
Fastener	F	lywo	bd	OSB	Lum	ber (E	mbedr	nent)		
Wood/Light Metal	1/2"	5/8"	3/4"	1/2"	1/2"	3/4"	1"	1-1/4"		
(Hi-Lo)	298	432	633	208	183	304	441	652		

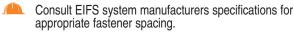
The values listed are ultimate averages achieved under laboratory conditions and apply to Buildex manufactured fasteners only. Appropriate safety factors should be applied to these values for design purposes. Wind-load test results also available upon request.

### Installation Guidelines

- Use a 0-2500 RPM, 6 amp min. rated screwgun or cordless drill to install fasteners to wood and steel substrates.
- Seat Grid-Mate PB washers flush with or maximum 1/16" below insulation surface. Overdriving may damage the washer and insulation.

Fasteners must penetrate steel substrates a minimum of 3	
pitches of threads.	

Replace worn or damaged bit tips to prevent damage to fastener head and its finish.





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