

ITW Buildex
1349 West Bryn Mawr Avenue
Itasca, IL 60143
Telephone 800.323.0720
Fax 630 595 6329



September 17, 2004

Re: 410 Stainless Tapcon® and 410 Stainless Teks® w/ ClimaShield™ Finish

Dear ITW Buildex Distributor:

This is to provide details about the corrosion resistance and composition of this fastener coating.

First, a dip-and-spin process is used to apply a water-based organic coating.

The dip-and-spin process involves loading the fasteners in a wire mesh basket, immersing them in the liquid coating, and spinning off the excess coating. The parts are then distributed onto a continuous conveyor belt where the coating is cured in a furnace. This process is then repeated a second time to build up the coating thickness and eliminate "touch" points.

Finally, one coat of another proprietary coating is applied to further enhance corrosion resistance.

For more detailed technical information on this fastener, see Buildex Product Report No(s). 02720 and 040101.

If you have any questions, please feel free to call me at 800 323 0720.

Sincerely,

A handwritten signature in black ink that reads 'Dan Kenny'. The signature is written in a cursive, flowing style.

Dan Kenny
Technical Services Manager